Occupational Safety and Health Administration 1995 North Park Place Suite 525 Atlanta, GA 30339 Phone: 678-903-7301 Fax: 770-984-8855



# Citation and Notification of Penalty

To: Georgia Power Company and its successors 317 Covered Bridge Rd. SW Plant Bowen Cartersville, GA 30120

Inspection Site: 317 Covered Bridge Rd. SW Plant Bowen Cartersville, GA 30120 Inspection Number: 1102415 Inspection Date(s): 10/27/2015 - 04/18/2016 Issuance Date: 04/26/2016

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you either call to schedule an informal conference (see paragraph below) or you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Assistant Area Director Steven Washington during the 15 working day contest period. During such an informal conference you may present any evidence or views which you

believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest — You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

Penalty Payment — Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance. You can also make your payment electronically on <a href="https://www.pay.gov">www.pay.gov</a>. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on <a href="https://oSHAPenaltyPaymentForm">OSHAPenaltyPaymentForm</a>. The direct link is:

# https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action — For each violation which you do not contest, you must provide abatement certification to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that abatement documentation is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.

U.S. Department of Labor
Occupational Safety and Health Administration



# NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on
04/26/2016. The conference will be held by telephone or at the OSHA office located at 1995
North Park Place, Suite 525, Atlanta, GA 30339 on at
. Employees and/or representatives of employees have a right to attend an
informal conference.

# CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

**Inspection Number: 1102415** 

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

Issuance Date: 04/26/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: U.S. Department of Labor - Occupational Safety and Health Administration, 1995 North Park Place, Suite 525, Atlanta, GA 30339

Citation Number and Item Number By (Method of Abatement):	was corrected on
Citation Number and Item Number	was corrected on
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Citation Number and Item Number	was corrected on
	document is accurate and that the arm at
ignature	Date
yped or Printed Name	Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



# Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 1 a Type of Violation: Serious

29 CFR 1910.269(a)(3)(iii): The contract employer and the host employer did not coordinate their work rules and procedures so that each employee of the contract employer and the host employer is protected as required by this section.

a. JBR 3/4 Building - The Georgia Power Company and ABB, Inc. Company did not coordinate their work rules and procedures so that both Georgia Power Company and ABB, Inc. personnel were protected from shock and arc blast/flash hazards while performing circuit buss modification in Frame Cabinets 1, 1A and 7.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$7000.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



# Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# Citation 1 Item 1 b Type of Violation: Serious

29 CFR 1910.269(d)(8)(iv): Whenever outside servicing personnel are to be engaged in activities covered by paragraph (d) of this section, the on-site employer and the outside employer shall inform each other of their respective lockout or tagout procedures, and each employer shall ensure that his or her personnel understand and comply with restrictions and prohibitions of the energy control procedures being used.

a. Plant Bowen, JBR 3/4 Building - Prior to performing electrical circuit modification work using Georgia Power Company clearance procedures, Georgia Power Company and ABB, Inc. did not inform each others employee representatives of their respective lockout or tagout program, procedures and policies to ensure each employee understood and complied with the restrictions and prohibitions of the energy control procedures being used.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

06/13/2016

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



# Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 2 a Type of Violation: Serious

29 CFR 1910.269(d)(2)(iii): Procedures shall be developed, documented, and used for the control of potentially hazardous energy covered by paragraph (d) of this section.

a. Plant Bowen, JBR 3/4 Building, Buss B - The Georgia Power clearance procedure used to isolate Frames 1 and 1A did not isolate all sources of power thereby exposing employees and subcontractors to the hazard of arc flash/blast and shock.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$7000.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

Citation 1 Item 2 b Type of Violation: Serious

29 CFR 1910.269(d)(2)(iv)(D): Specific requirements for testing a machine or equipment to determine and verify the effectiveness of lockout devices, tagout devices, and other energy control measures.

Plant Bowen, JBR 3/4 Building, Buss B - The tagout procedure used to isolate Frames 1 and 1A and render the equipment safe, did not include specific techniques and methods necessary for checking and verifying the absence of voltage on the equipment and for the hanging of temporary protective grounding cables.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

06/13/2016

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# <u>Citation 1 Item 3</u> Type of Violation: **Serious**

29 CFR 1910.269(d)(2)(ii)(B)(2): In demonstrating that a level of safety is achieved in the tagout program equivalent to the level of safety obtained by the use of a lockout program, the employer shall demonstrate full compliance with all tagout-related provisions of this standard together with such additional elements as are necessary to provide the equivalent safety available from the use of a lockout device. Additional means to be considered as part of the demonstration of full employee protection shall include the implementation of additional safety measures such as the removal of an isolating circuit element, blocking of a controlling switch, opening of an extra disconnecting device, or the removal of a valve handle to reduce the likelihood of inadvertent energizing.

a. Plant Bowen, JBR 3/4 Building - The Georgia Power Company does not have a tagout program which demonstrated a level of safety equivalent to that of a lockout program in that the written clearance procedure did not contain additional steps necessary for demonstrating equivalency such as the additional safety measure of removing an additional isolating circuit element or the opening of an additional disconnecting device.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$7000.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



# Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 4 a Type of Violation: Serious

29 CFR 1910.269(d)(8)(ii): When servicing or maintenance is performed by a crew, craft, department, or other group, they shall use a procedure which affords the employees a level of protection equivalent to that provided by the implementation of a personal lockout or tagout device. Group lockout or tagout devices shall be used in accordance with the procedures required by paragraphs (d)(2)(iii) and (d)(2)(iv) of this section including, but not limited to, the following specific requirements:

a. Plant Bowen, JBR 3/4 Building - The contractors crew members who worked on the buss bar and in the switchgear did not have a procedure which afforded each exposed employee with a level of protection from shock and arc flash/blast hazards equivalent to that of a personal lock.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$7000.00

Inspection Number: 1102415 Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

Issuance Date: 04/26/2016



# Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# Citation 1 Item 4 b Type of Violation: Serious

29 CFR 1910.269(d)(8)(ii)(B): Provision shall be made for the authorized employee to ascertain the exposure status of all individual group members with regard to the lockout or tagout of the machine or equipment:

a. Plant Bowen, JBR 3/4 Building - The controlling employers tagout (clearance) procedure did not provide a provision to ensure that the contract primary authorized employee was provided an opportunity to review and inspect all energy isolating point, in that the contract authorized employee was not allowed to view and verify low voltage energy source isolation points.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

06/13/2016

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number:** 1102415

**Issuance Date: 04/26/2016** 



#### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# <u>Citation 1 Item 5</u> Type of Violation: **Serious**

29 CFR 1910.269(n)(6)(i): The employer shall ensure that, when an employee attaches a ground to a line or to equipment, the employee attaches the ground-end connection first and then attaches the other end by means of a live-line tool. For lines or equipment operating at 600 volts or less, the employer may permit the employee to use insulating equipment other than a live-line tool if the employer ensures that the line or equipment is not energized at the time the ground is connected or if the employer can demonstrate that each employee is protected from hazards that may develop if the line or equipment is energized.

a. Plant Bowen, JBR 3/4 Building - The employer did not ensure that when an employee attached a personal protective grounding cable to previously energized equipment, such as the buss bar and switchgear, a live-line tool or equivalent PPE was used in lieu of installation by hand.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$7000.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number:** 1102415

Issuance Date: 04/26/2016



#### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

<u>Citation 2 Item 1</u> Type of Violation: **Repeat** 

29 CFR 1910.269(d)(2)(iv)(B): Specific procedural steps for shutting down, isolating, blocking and securing machines or equipment to control hazardous energy;

a. Plant Bowen, JBR 3/4 Building, Bus B - The employer did not develop and issue a specific clearance (tagout procedure) which included specific procedural steps necessary for the hanging of temporary protective grounds in Frame #7

Georgia Power Company was previously cited for a violation of this Occupational Safety and Health Standard 29 CFR 1910.268(d)(2)(iv)(B), which was contained in OSHA Inspection Number 900009, Citation Number 1, Item Number 6b and was affirmed as a final order on December 5, 2014, with respect to a workplace located at Plant Bowen, 317 Covered Bridge Rd SW, Cartersville GA 30120.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$38500.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number:** 1102415

**Issuance Date:** 04/26/2016



#### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# Citation 2 Item 2 Type of Violation: Repeat

29 CFR 1910.269(d)(6)(vii): Before starting work on machines or equipment that have been locked out or tagged out, the authorized employee shall verify that isolation and deenergizing of the machine or equipment have been accomplished. If normally energized parts will be exposed to contact by an employee while the machine or equipment is deenergized, a test shall be performed to ensure that these parts are deenergized.

a. Plant Bowen, JBR 3/4 Building, Buss B - Prior to starting work the Georgia Power authorized employee(s) did not verify the absence of voltage, using a test instrument, on the equipment or circuits located in the switchgear cabinet for Bus B.

Georgia Power Company was previously cited for a violation of this Occupational Safety and Health Standard 29 CFR 1910.268(d)(6)(vii), which was contained in OSHA Inspection Number 900009, Citation Number 1, Item Number 14b and was affirmed as a final order on December 5, 2014, with respect to a workplace located at Plant Bowen, 317 Covered Bridge Rd SW, Cartersville GA 30120.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$38500.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

**Inspection Number: 1102415** 

Issuance Date: 04/26/2016



#### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# Citation 3 Item 1 Type of Violation: Other-than-Serious

29 CFR 1910.269(d)(2)(ii)(C): After November 1, 1994, whenever replacement or major repair, renovation, or modification of a machine or equipment is performed, and whenever new machines or equipment are installed, energy isolating devices for such machines or equipment shall be designed to accept a lockout device.

a. Plant Bowen, JBR 3/4 Building Bus B - The employer used tagout to identify energy source isolation at the point where a lockout device should have been used to control potentially hazardous energy points on electrical equipment manufactured and installed in 2005-2006 that was not capable of being locked out.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$0.00

Occupational Safety and Health Administration Inspection Date(s): 10/27/2015 - 04/18/2016

Inspection Number: 1102415

**Issuance Date: 04/26/2016** 



#### Citation and Notification of Penalty

Company Name: Georgia Power Company

Inspection Site: 317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

# Citation 3 Item 2 Type of Violation: Other-than-Serious

29 CFR 1910.269(d)(8)(iii): Procedures shall be used during shift or personnel changes to ensure the continuity of lockout or tagout protection, including provision for the orderly transfer of lockout or tagout device protection between off-going and on-coming employees, to minimize their exposure to hazards from the unexpected energizing or start-up of the machine or equipment or from the release of stored energy.

a. Plant Bowen, JBR 3/4 Building - The company did not utilize a personnel change procedure to remove Mike Moore from controlling the department tagout/clearance for the procedure numbered and titled 4-09-10-20-02, 4160V Limestone Bus D Alternate Feeder 648444 after he left the company in May 2014.

# ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

06/13/2016 \$0.00

Christi Griffin Area Director

Occupational Safety and Health Administration 1995 North Park Place Suite 525 Atlanta, GA 30339

Phone: 678-903-7301 Fax: 770-984-8855



# INVOICE / DEBT COLLECTION NOTICE

**Company Name:** 

Georgia Power Company

**Inspection Site:** 

317 Covered Bridge Rd. SW, Plant Bowen, Cartersville, GA 30120

**Issuance Date:** 

04/26/2016

Summary of Penalties for Inspection Number1102415Citation 1, Serious\$35000.00Citation 2, Repeat\$77000.00Citation 3, Other-than-Serious\$0.00TOTAL PROPOSED PENALTIES\$112000.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on <a href="www.pay.gov">www.pay.gov</a>. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on <a href="OSHA Penalty Payment Form">OSHA Penalty Payment Form</a>. The direct link is <a href="https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334">https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334</a>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your

original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

<u>Interest</u>: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

<u>Delinquent Charges</u>: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.

Please Contact AAD Steven Washington to Schedule an Informal Conference at 678-903-7325.

Christi Griffin

Area Director

4/26/16

Date

# Este documento es muy importante. Si ud. No habla inglés, busque un traductor o llame al (678) 903-7301.

**U.S. Department of Labor** 

Occupational Safety and Health Administration

1995 North Park Place Suite 525

Atlanta, GA 30339

Phone: (678) 903-7301 Fax: (770) 984-8855



April 26, 2016

Dear Mr. Johnson,

On 10/27/2015, an OSHA compliance officer met with you or your representative as part of an inspection at 317 Covered Bridge Rd. SW, Plant Bowen Cartersville, GA 30120. This letter includes the citations for the violations that were found (see summary below). Please choose one of the three options from the box to the right and complete the associated steps found on the following page within 15 working days. Please call us if you have any questions about the enclosed citation and/or penalties; we are here to help you choose the best option to resolve your citation as quickly as possible.

Sincerely Hass

Christi Griffin, Area Director

# **Your Citation Summary**

Georgia Power Company
Inspection Number: 1102415

Total Amount Due: \$112000.00

Payment Due Date: 15 working days

after receipt of

this letter

You must correct each violation by the date listed in the Citation and Notification of Penalty. Please see the violations and the correction deadline for each violation starting on page 6.

Total Number of Violations: 12

Your First Correction Deadline is: 06/13/2016

# Step 1 – Choose a Response Option and Act within 15 working days

Respond now before you lose the ability to discuss potential adjustments to penalty amounts and/or due dates. Please choose one option below and complete the steps on the next page.

# Option #1 - Discuss with OSHA

I would like to discuss the citation with an OSHA representative. This may lead to changes in the penalty amount, due date or correction deadlines (if appropriate).

# Option #2 - Correct and Pay

I agree with the citation, penalties, and correction deadlines, and do not contest.

# Option #3 – Contest the Citation

I do not agree with the citation, penalties, and/or correction deadlines, and would like to contest.

# **Questions or Concerns?**

If you have any questions or concerns regarding the citation, penalties, and/or correction deadlines, please call us at (678) 903-7301.

# Step 2 - Complete One Option Checklist

Please post a copy of the citation at or near the place where each violation occurred, even if you plan to contest. You can use the checklist to the right to help plan your next steps. Please do not send in your checklist.

	Option #1 – Discuss with OSHA		l will complete b
2	<ol> <li>Call: Steven Washington, Assistant Area as possible to schedule a meeting with a occur within 15 working days of receivi documentation of existing conditions ar necessary, you can still contest the citati meeting does NOT extend your 15 worl citation.**</li> </ol>	an OSHA representative that must ng this citation. Bring supporting ad corrections done thus far. If ion after this meeting **This	`
1	<ol><li>Fill in and post the attached "Notice to E Conference" after scheduling meeting.</li></ol>	imployees OSHA Informal	
0	ption #2 – Correct Violations and Pay P	enalty in	vill complete by:
*	<ol> <li>Correct violations, then complete and ma Corrective Action Worksheet" along with repair (e.g. photos, purchase orders, etc.) first page, postmarked within 10 calenda correction deadline and include any required documents are transmitted by means oth Agency received the documents is the da</li> </ol>	ail the attached "Certification of the appropriate evidence of to the OSHA office listed on the or days after each violation's wired evidence. If these ther than mailing, the date the	
È	2. Pay the <b>Total Penalty</b> by using one of the **Include your Inspection Number (see fi	following methods: irst page) on the payment.**	<b>—</b> ,
	Pay Online: Search "OSHA" on <a href="https://www.pay.gov">www.pay.gov</a> and complete the "OSHA Penalty Payment Form." Pay by debit, credit or Automated Clearing House (ACH) within 15 working days. Penalties over \$25,000 must be paid by ACH and require a Transaction ID (Call 202-693-2170 to obtain one).	Pay by Check: Mail check or money order payable to "DOL-OSHA" for the Total Penalty to the OSHA office listed on the first page within 15 working days.	
Opt	tion #3 – Contest the Citation	l w	ill complete by:
	Mail a letter of intent to legally contest to the OSHA costmarked within <b>15 working days.</b>	A office listed on the first page,	7,





# U.S. Department of Labor - Occupational Safety and Health Administration

Inspection Report
Tue Apr 19, 2016 07:22:44 AM

RID	CSHO ID	Supervisor ID	Inspection Number	Optional Report Number	Case Closed Date
0418200	_ <mark>(b) (7)(C</mark>	<mark>)</mark> A2045	1102415		

Establishment Na	me	Georgia Po	ower Company	Doing Busin	ess As (DBA)		
Establishment Owner Name	Private Sector		Type of Business	Corporation	Primary NA	AICS	221112
Site Address	317 Covered E SW Plant Bowen CARTERSVII 30120		Site Phone	(770)-606- 6217	Extn	Site FAX	
Business Address	317 Covered B SW Plant Bowen CARTERSVIL 30120		<b>Business Phone</b>	(770)-606-62	17	Business FAX	
Mailing Address	317 Covered B SW Plant Bowen CARTERSVIL 30120		E-mail			Mobile Phone	
Site Activity	Electrical Gene	ration	NAICS Inspected	221112		Days on Site	6
Federal EIN	(b) (4)		DUNs	006924989	Temporary o	or Fixed Site?	Fixed Site
State Estab Id	J716605		DUNS plus4		CAGE Code		

Entry	27-OCT-2015	01:30 PM	First Closing Conference	18-APR-2016	09:00 AM
Opening Conference	27-OCT-2015	02:30 PM	Second Closing Conference		
Walkaround	28-OCT-2015	01:45 PM	Exit		

Inspection Initiating Type	Referral			Secondary Type		
Other Initiating Type				Inspection Category	Safety	
Scope of Inspection	Partial			Reason No Inspection		
Sampling Performed?	N	SVEP	N	Expln. for No Insp.		
Federal Strategic Initiatives			1915			
National Emphasis						
Local Emphasis						
Primary Emphasis						

Is this Company a current fe	deral contractor?	N	Attempt m	ade to capture Exec Order Info?	Y	1
Controlled By Employer	2000	Union?	Y	Reason for Follow-up		
Covered By Inspection	25	Interviewed?	Y	Flag for Follow-up	N	
Employed in Establishment	2000	Walkaround?	Y	Advance Notice?	N	

Parent Company Legal Name	Southern Company	Parent Comp Trade Name/DBA	
		- mone comp rade Name/DDA	





# Page 2 Georgia Power Company

	241 Ralph McGill Boulevard NE ATLANTA, GA, 30310	Phone Number		Extn	
TIN / EIN			DUNS		
CAGE Code			DUNS plus4		

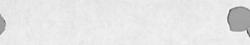
		Related Activity	
Activity Number	Activity Type	Satisfied	Establishment Name
1032779	Referral	Safety	Georgia Power

	Related Inspections	
Inspection Number Establishment Name		Related Inspection Type
1102425	ABB, Inc.	MULTI-EMPLOYER

			Additional Codes	
Туре	ID	Value	Description	

			Employer Rep	resentatives Contacto	ed		
Name	Kevin J	ohnson	Job Title	Generation Healt &	h Occupa	ition	Corporate Safety for Generation
Address		(b)	(7)(C)	Interviewed?		Y	
Home	(b) (7)(C	Work		Mobile		Fax	
Email				Participation		Creden	tround, Citation Maile tials, Closing ence, Opening ence
Name	Suzanne Smith Job Title		Job Title	Safety & Health Advi	Occupa	tion	Safety & Health Specialist
Address	Address		Interviewed?		Y		
Home		Work		Mobile		Fax	
Email				Participation		Walk And Closing Confere	round, Credentials, Conference, Opening
Name	Brenda S	Sutherland	Job Title	Compliance & Support	Occupat	ion	Manager
Address				Interviewed?		N	
Home		Work		Mobile		Fax	
Email				Participation		Credenti Conferer	als, Opening
Name	Ralph Gr	anger	Job Title	Maintenance	Occupati	ion	Supervisor of Sub

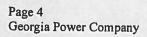




Page 3 Georgia Power Company

				Speciali				cor	tractors
Address		(b)	(7)(C)	Interviewed?			Y		
Home		Work		Mobile	(b)	(7)(C)	Fax		
Email				Participation			Walk A	round,	Credentials
Name	John Edv	ards	Job Title	Maintenance Tea	am	Occupati		$\neg$	m leader
Address		(b)	(7)(C)	Interviewed?			Y		
Home	(b) (7)(C)	Work		Mobile		Will said	Fax		
Email				Participation			Credenti	ials	
Name	Jeffrey M	lcAllister	Job Title	Maintenance Tea	m	Occupati	on	Tear	n Leader
Address				Interviewed?			Y		
Home		Work		Mobile			Fax		
Email				Participation			Credentia	ale	

	Em <sub>l</sub>	ployees Contacted	
Name	(b) (7)(C) Job Title	(b) (7)(C) o	ccupation
Address	(b) (7)(C)	Interviewed?	Y
Home	Work	Mobile (b) (7	()(C) Fax
Email		Participation	Credentials
Name	(b) (7)(C) Job Title	(b) (7)(C) o	ccupation
Address		Interviewed?	N
Home	Work	Mobile	Fax
Email		Participation	
Name	(b) (7)(C) Job Title	(b) (7)(C) od	cupation (b) (7)(C)
Address		Interviewed?	N
Home	Work	Mobile	Fax
Email		Participation	Walk Around, Credentials, Opening Conference
Name	(b) (7)(C) Job Title	(b) (7)(C) oc	cupation (b) (7)(C)
Address		Interviewed?	N
Iome	Work	Mobile	Fax
Email		Participation	

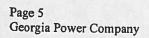


Name	(b) (7)(C)	Job Title	(b) (7)(C)	Occupation	(b) (7)(C)
Address	(b)	(7)(C)	Interviewed?	Y	
Home	$(b) (7)(C)_{\text{Work}}$		Mobile	Fa	x
Email			Participation	Cr	edentials

	Union I	nformation	
Union Name	Internation Brotherhood of Electrical Workers	Local	84
Rep Name	(h) (7)(C)	Job Title	Steward
Occupation	(O) $(I)$	Interviewed?	Y
Address		(b) (7)(C	
Home	Work (b) (7)(C	Mobile	Fax (b) (7)(C)
Email	(b) (7)(D)	Participation	Walk Around, Citation Mailed, Credentials, Closing Conference, Opening Conference

			Authorized Em	ployee Representat	tives			
Name	(b) (7)(C)		Organization		Occup	ation	Shoip BTO	Steward /
Address				Interviewed?		Y		
Home		Work		Mobile		Fax		
Email				Participation		Creden	tials, Closi ence, Open	ation Mailed, ng ing

			Other Perso	ons Contacted			
Name	Steve Creekmur		Role	ABB, Inc. Regiona Manager	Relation Employe		Coordinated the work with Georgia Power/Former Georgia Power Employee
Address				Interviewed?		Y	
Home		Work	770-910-2078	Mobile		Fax	
Email				Participation		Walk Ar	ound
Name	(b) (	7)(C)	Role	(b) (7)(C)	Relations Employe	hip to	(b) (7)(C)
Address				Interviewed?		Y	
Home		Work		Mobile	121279	Fax	



Email				Participation		Citation	Mailed
Name	Mark Bal	ı	Role	ABB, Inc. Field Service HSE Manager			ABB, Inc. Field Safety Rep
Address				Interviewed?		Y	
Home		Work		Mobile		Fax	
Email				Participation		Walk Ar	ound, Citation Mailed
Name	(b) (7	<mark>7)(C)</mark>	Role	(b) (7)(C	Relations Employe	hip to	(b) (7)(C)
Address		(b) (	( <mark>7)(C)</mark>	Interviewed?		Y	
Home		Work	(b) (7)(C)	Mobile		Fax	
Email				Participation		Citation	Mailed

		Penalty Adjust	ment Factors		
Size Reduction	0%	Good Faith Reduction	0%	History Reduction	10% PENALTY INCREASE
Size Justification	System, set it to 0%	Good Faith Justification			OSHA Inspection #900009, with 17 citations issued on 09/24/2013.

CSHO Signature	Date	

#### SAFETY NARRATIVE

Inspection Number	1102415

#### **COVERAGE INFORMATION**

Georgia Power is a company who delivers power as part of the Southern Company system throughout the Southern United States.

## **NATURE AND SCOPE**

Ch	eck Applicable Boxes and Explain Findings:
	Complaint Items
	Referral Items
	Accident Investigation Summary & Findings
	LEP
	NEP
	Planned Inspection

Accident: The incident occurred in the JBR3/4 building cabinet which was part of a contiguous Buss labeled as Buss B. The work involved was the reconfiguration of the Buss bar in cabinets 1 and 1A. The blast occurred in Frame 5. As to the accident no one remembers what occurred directly before the accident and the injured worker who was in the frame does not recall why he was in in the cabinet/frame 5.

# Important Personnel and their Involvement.

From Georgia Power:

Ralph Granger - Maintenance Specialists, Sr. (Coordinated with the ABB Employees and Hung the Grounds) Performed the walk down and coordination with the outside contractors. John Edwards - Team Leader - Maintenance
Jeff McAlister - Team Leader - Maintenance

Hourly

# (b) (7)(D)

From ABB:

Steve Creekmur, Manager – Had discussions with Ralph Granger concerning tagging and grounds. Supervisor for the two employees.

(b) (7)(C)

# (b) (7)(C)

### Equipment involved:

Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746) UL Listed # E-143324.

Serial Number 1VALCS01558B01 Max Volts 4.76 Main Buss Capacity 3500A Peak withstand Current 130KA Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order (b) (4)

NOTE: Buss B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

### One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

# The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B Frame 1A, Transformer 648664 @ 3,000 Amps

# Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

1. Work occurred in Frames 1 and 1A.

<sup>\*\*</sup> Important Information\*\*



3. Temporary Protective Grounds were hung in Frame 7.

4. During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

NATURE AND SO	COPE - UNUSUAL CIRCUMSTANCES (Mark X and explain all that apply)
	None
	Denial of entry (see denial memo)
$\boxtimes$	Delays in conducting the inspection
	Strikes
	Jurisdictional Issues
	Trade Secrets
$\boxtimes$	Other

#### Comments:

The issue here is the employer's relation to the hazard. In this instance the employer (Georgia Power) controls the site and the tagout process. Therefore, their employees are not exposed to the actual incident that occurred. However, their employees were exposed to the potential hazard when they hung the protective grounds.

They were executing control and abatement over the hazard.

Delays: The employer refused access to the physical location of the accident and insisted that the inspection be performed from the front guard shack on site. It wasn't until the CSHO packed up and considered it a refusal that access was granted to the worksite on the second day.

### Events Leading up to the Incident:

Georgia Power contracted with ABB, Inc. to perform work in the Buss B of the JBR 3/4 Building. The work scope was for a weeks' worth of work to modify the Buss in frames 1 and 1A.

Originally the Buss B system cabinets and Buss was designed and fabricated by ABB, Inc. or its subdivisions back in September 2005 and constructed and installed after that date. This new modification called for the removal of the Buss Bars in cabinets 1 and 1A and replace them with new Buss Bars in a new configuration.

The workers had arrived at the site on day 10/26/2015: According to both (b)(7)(D) (b) (7)(D) and (7)(D) the employees had arrived at the site and had planned on being there 5 days. The interviews with the employees indicated that on Monday 10/26/2015 Both (b)(7)(D) had coordinated their work and tagout of the equipment with

Georgia Power. The person from Georgia Power, Ralph Granger (Maintenance Specialist/Subcontract Coordinator) gave them a one-line diagram and a sub clearance roster for tagout procedures (clearances) 4-15-10-26-02 and 4-15-10-26-03. The two ABB workers were not given access to the actual multistep clearance/tagout procedure. The Tagout Sub clearance 4-15-10-26-02, IMPORTANT NOTE: Supplemental roster for Equipment: 41690V JBR 3/4 Buss B. Plus, Supplemental Roster for Clearance/Tagout Procedure 4-15-10-26-03, IMPORTANT NOTE The roster was for Equipment: 4160V Limestone Buss D Normal Supply 648664.

During the walk down with Ralph onted that one of the feeds to the cabinet (Frame 1A feed from Transformer 648444) was not tagged out. The tag was then placed by a Georgia Power personnel (most likely (b) (7)(D) ) and Ralph wanted work to commence. The ABB personnel had a problem because their own company safety requirements state that prior to any work occurring the Buss had to be grounded with cables. This lead to a disagreement between ABB and Georgia Power's Ralph Granger. Ralph Granger was subsequently called by Steve Creekmur (ABB Regional Manager Tech Services Manager also former Georgia Power employee) where they discussed the need for a ground on the Buss Bar. According to (b) (7)(D) Ralph originally didn't want to talk with Steve Creekmur but did because originally(b) (7)(D) had used Ralphs phone to call Steve but Ralph had hung up while the phone was calling Steve. Ralph hung up the phone and told (b) (7)(D) that he didn't need to discuss the grounds with Steve because they weren't going to hang them. However, Steve then proceeded to call the number back which had hung up with and got ahold of Ralph in from of (b) (7)(D) and discussed the grounds with Steve. After that short conversation Ralph agreed to place the grounds and told (b) (7)(D) to leave for lunch.

After (b) (7)(D) returned from lunch the (b) (7)(D) noted that Cabinet/Frame 7 had been opened by Ralph Granger and ground had been hung on the Buss Bar. (b) (7)(D) checked frame 7 for the absence of voltage and (b) (7)(D) checked the ground. They also verified that the Buss was dead in frames 1 and 1A. The ground was found to be not adequate in that it wasn't connected properly and fell off when grabbed it. At this point Ralph made the statement to (b) (7)(D) (that was the best he could do with his hands". (b) (7)(D) then reattached the grounds and tightened them adequately. (b) (7)(D) then finished their verification by checking for the absence of voltage with a tic trace (Rated for the voltage)

Ralph then left and (b) (7)(D) started work. First order of Bussiness was to disassemble and remove the Buss and equipment from the two cabinets/frames. (b) (7)(D) worked in frame 1 and (b) (7)(D) worked in frame 1A. (b) (7)(D) finished his work first and completed his work on Monday. (b) (7)(D) continued to disassemble the equipment in 1A which was different from the other frame in that it had a pot transformer in it which weighted about 75 pounds and required both employees to lift and remove. This was hard because the cabinets are only 36 inches wide. The employees left the site on Monday having finished the disassembly of frame 1, the partial disassembly of frame 1A.

Upon returning to work on Tuesday October 27, 2015 at approximately 8 am with proceeded to continue his disassembly of the cabinet while by (b) (7)(D) unpacked the equipment which had been shipped to the site. According to (b) (7)(D) he noted that he was missing some brackets and called the engineering office of ABB located in Lake Mary Florida. (b) (7)(D) remembers talking with the engineer but not much after that. The incident occurred at 9-9:20 am. The incident happened in Frame 5.

The employees were working that morning. (b) (7)(D) was disassembling frame 1A and (b) (7)(D) (b) (7)(D) was working separately at the time leading up to the incident. (b) (7)(D) stated that all you have to do was remove 4 thumbscrews and you could access the Buss Bar in frame 5 which was only 36 inches wide. (do only doesn't remember the reason why but entered the cabinet and contacted the Buss Bar or cables. According to (b) (7)(D) found after the blast rummaging through the materials on the ground saying "I've got this don't worry". (b) (7)(D) was then transported to the local hospital and further transport occurred to the burn center.

#### Contributing Factors to the incident

NOTE: This is separate from the order of events but contributed to the incident. Georgia Power had a substantially different reason for a clearance listed on their own internal clearance form.

The CSHO interviewed (b) (7)(D) and asked why thought frame 5 was not powered. stated "have you looked at the clearance? It says Buss B is tagged out."

On Georgia Powers Tagout/Clearance procedure 4-15-10-26-02 the reason listed was Retrofit 4KV Frame 1A for Future Cubicle with the equipment listed as 4160V JBR 3/4 Buss B. On Tagout/Clearance procedure 4-15-10-26-03 the reason listed was Retrofit 4KV Frame 1A on Buss B for Future Cubicle with the equipment listed as 4160V Limestone Buss D Normal Supply 648664.

However, there is a disconnect between the listed equipment as being dead and what was stated during the (b) (7)(D) Interview. On October 29, 2015 the CSHO interviewed (b) (7)(D) with his union steward present. During this interview the CSHO walked down the printed lockout and reviewed the electronic locks and controls on the Georgia Power Plants SCADA system.

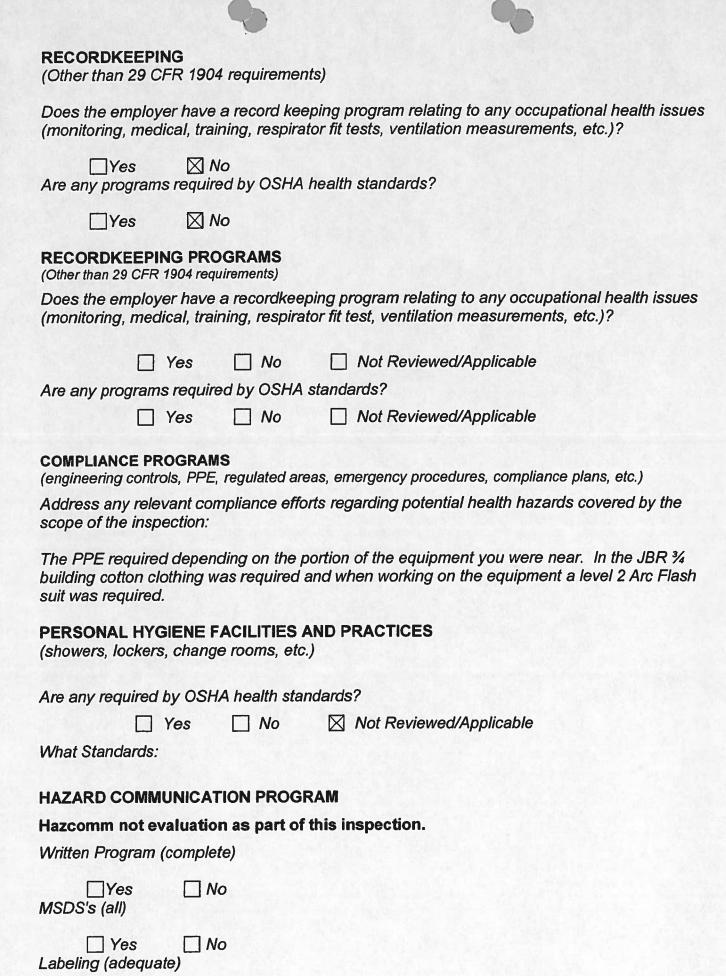
According to (b) (7)(D) the process of a tagout/clearance procedure was to follow this. Someone requested the procedure, operations generated the procedure. A BTO employee walked down the procedure while an AEO executed the procedure. Both the BTO and AEO employees could hang the tags but they had to both be present during the execution and hanging of the tags.

(b) (7)(D) stated that clearances 02 and 03 were requested by Ralph granger and someone listed as(b) (7)(D) then reviewed the one-line diagram and generated the clearance. He as the BTO watched as the AEO (b) (7)(D) executed the Tagout/Clearance.

During the walk down portion of the interview (b) (7)(D) was asked the question why the blast had happened. Stated that the ABB employee had entered a cabinet that wasn't locked out. Stated that they were only supposed to be in frames 1 and 1A. Then stated that he had locked out those frames but power was still present in frames 3 and 5.

#### **OPENING CONFERENCE NOTES:**

The opening was held in the front guard shack conference room with Kevin Johnson Corporate Safety



☐ Yes ☐ No Training (complete)
☐ Yes ☐ No
Copy of MSDS's/Program attached
□Yes □ No
Comments:
ACCESS TO EXPOSURE & MEDICAL RECORDS:
☐ Yes ☐ No ☒ Not Reviewed/Applicable
FIRE PROTECTION & EVACUATION PROCEDURES:
☐ Yes ☐ No ☒ Not Reviewed/Applicable
Tes 10 Mot Not Neviewed Appliedise
SYSTEM SAFETY AND EMERGENCY RESPONSE:
☐ Yes ☐ No ☒ Not Reviewed/Applicable
RESPIRATOR PROGRAM:
☐ Yes ☐ No ☒ Not Reviewed/Applicable
LOCKOUT TAGOUT:
FIRST AID:
ELECTRICAL SAFE WORKPRACTICES:
EXPOSURE CONTROL PLAN:
☐ Yes ☐ No ☒ Not Reviewed/Applicable

LABORATORY STAN	DARD:	
☐ Yes ☐ No ☒	Not Reviewed/	Applicable
EVALUATION O	F EMPLOYER"	'S OVERALL SAFETY AND HEALTH PROGRAM
General Industry:  Yes	□No	Employer has a Safety & Health Program
⊠ Yes	□ No	Written
⊠ Yes	☐ No	(partial) Copy Attached
Evaluation of Safety	and Health Pro	gram
(0=Nonexistent 1=Inade	quate 2=Average	e 3=Above Average 4=Not Reviewed/Applicable)
2 Writ	tten S&H Progra	m .
2 Con	nmunication to E	Employees
2 Enfo	orcement	
4 Safe	ety Training Prog	gram
4 Hea	alth Training Pro	gram
4 Acc	ident Investigatio	on Performed
1 Pre	ventive Action T	aken

Findings/Comments: The inadequate tagout procedures and inadequate communication with the outside contractor as to what equipment was deenergized lead to the situation whereas the ABB employee was injured in an arc flash/blast incident.



CSHO (b) (7)(C) had an on-site closing conference. In attendance were the following: (b) (7)(D) and Kevin Johnson on 4/18/2016.

All employer rights, responsibilities, and obligations were discussed at the closing conference. The information regarding the receipt of citations, informal conference, posting of citations, abatement verification, and any formal contesting of any or all citations. CSHO discussed observed hazards and afforded assistance in correcting the hazards with the employer.

Were any unusual circumstances encountered such as, but not limited to, abatement problems, expected contest and/or negative employer attitude? If yes, explain below
⊠ Yes □ No
Delays in conducting the inspection:
19. Closing Conference Checklist ("x" as appropriate)
☐ No Violations Observed
☐ Gave Copy Employer Rights
☑ Reviewed Hazards and Standards
☑ Discuss Employer Rights/Obligations
⊠ Encouraged Informal Conference
☑ Offered Abatement Assistance
☑ Discussed Consultation Programs
☐ Employer/Employee Questionnaires
Closing Conference Held with Employee Representative
☐ Jointly ☑ Separately

The closing was held in the office of the IBEW with Larry Rooks.

# U.S. Department of Labor Occupational Safety and Health Administration

#### **Violation Worksheet**

**Print Date**: 04/28/2016

			Opt.	Insp. Number	
Establishment Name	Georgia Power Company				
DBA Name					
Type Of Violation	Serious	Citation Number	1	Item/Group	1 / a
Number Exposed	3	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(a)(3)(i	ii)			
Substance Codes			Photo/Video Number		e soverent dermit in morrow de in de 4 milijet in de de 4 milijet in de 4 milijet in de 4 milijet in de 4 milij
Alleged Violation Description	their work rule	269(a)(3)(iii): The cont es and procedures so th is protected as require	at each employed	e of the contract	

circuit buss modification in Frame Cabinets 1, 1A and 7.

a. JBR 3/4 Building - The Georgia Power Company and ABB, Inc. Company did not coordinate their work rules and procedures so that both Georgia Power Company and ABB, Inc. personnel were protected from shock and arc blast/flash hazards while performing

1102415

**Inspection Number** 

#### **Penalty**

Recommended Abatement Action

Severity	High				
<b>Severity Justification</b>	Shock Arc Flash/blast				
Probability	Greater				
Probability Justification	The sub-contr without PPE	ractor contracted the live Buss in	n frame 5 and Ralph Touched the Buss		
Gravity	High	Size	0%		
Gravity based Penalty	7000.00	Good Faith	0%		
Num Times Repeated		History	10% increase		
Multiplier	1	Quick Fix	0%		
Calculated Penalty	7700.00	Proposed Penalty	7000.00		
Proposed Penalty Justification:	Proximity to hazard				

#### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

#### **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due	Completed(status)	Verify Date
		Date		

#### **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a	3	Georgia Power Company	(b) (7)(D)	1.00 day	1 Time X 30-45 Minutes	
			Home: Work: Personal Mobile: (b) (7)(D) Fax:	)		
a	3	ABB, Inc.	(b) (7)(D)	2.00 day	Daily	
			Home:(b) (7)(D) Work: Personal Mobile: Fax:			
a	3	ABB, Inc.	(b) (7)(D)	2.00 daỳ	Daily	
			Home: (b) (7)(D) Work: Personal Mobile: Fax:			

20. **Instance Description**: A. Hazard B. Equipment C. Location D. Injury/Illness E. Measurements

a) **Hazards-Operation/Condition-Accident**: The Georgia Power Company and ABB, Inc. Company did not coordinate their work rules and procedures so that both Georgia Power Company and ABB, Inc. personnel were protected from shock and arc blast/flash hazards while performing circuit buss modification in Frame Cabinets 1, 1A

and 7.

This lead to a situation where according to the ABB employees it was company policy to have the entire switchgear deenergized and grounded prior to work. It was the position of the Georgia Power personnel representative on site, Ralph Granger that temporary protective grounds didn't need to be hung.

This disagreement was only solved after the involvement of management Steve Creekmur who called Ralph. However Ralph still did not inform the workers that power was still energized in cabinet 5. As the ABB technicians stated they thought every cabinet between frames 7 where the grounds were hung and frames 1 and 1A were deenergized. They were not informed that frame 5 was still energized on the "high" side and was an alternate feed to the cabinets. When looking at the front of the cabinets the tags were hung and it was shown to be deenergized.

This misunderstanding and the lack of any real communication as to the limits of the tagout lead to the misunderstanding which resulted in an arc flash/blast which injured the ABB employee. Had the equipment safeties not activated and cut power there was a real possibility that this could have been a fatality.

b) Equipment: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

The one-line diagram lists several sources of power to the bus. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 A nps

Frame 5, Transformer 648108 @ 3,500 Amps

NOTE: Bus B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

- c) Location: Plant Bowen, JBR 3/4 Building
- d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

Probability, The sub-contractor contracted the live Buss in frame 5 and Ralph Touched the Buss without PPE

e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000:Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frams 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

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- \*\* Important Information\*\*
- 1. Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- 3. Temporary Protective Grounds were hung in Frame 7.
- 4. During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

23. **Employer Knowledge**: When asked for what was coordinated and exchanged through the process to inform each other of their respective lockout or tagout procedures and programs the company response through Toshwanda who is the corporate counsel "It may take some time to find the requested information. Meanwhile refer to page 4 of the purchase order between Georgia Power and ABB for this job which has already been produced."

As for knowledge of the conditions and sub contractor exposures on site during the actual incident Georgia Power had a manager titled "Maintenance Manager" who was responsible for coordinating with and overseeing the work of the ABB technicians. Ralph Granger was aware of and in control of the tagout procedure which was inadequate. He also had several arguments with the technicians on site concerning safety to which he often disagreed with them.

24. **Comments**: Of interest here is that the contract in theory makes the supplier 'ABB" the source of knowledge for safety on the worksite, though Georgia Power has exclusive control and will not relinquish control of the tagout program. Georgia Power also does not allow sub contractor to sign onto the Georgia Power clearance/tagout procedure. This double language precludes anyone from having a clear understanding of the safety related to tagout and lead to this unfortunate incident.

#### From the contract:

Communication with Representatives. Supplier shall coordinate all safety and work rules and procedures with Company and all Supplier Representatives. Supplier represents and warrants that it has communicated and discussed with Company the characteristics of the work and the work site that are related to the safety of the work to be performed, including, as applicable! to the work, (i) the nominal voltage of lines and equipment, (ii) the maximum switching-transient voltages, (iii) the presence of hazardous induced voltages, the presence and condition of protective grounds and equipment grounding conductor, (iv) the location of circuits and equipment, including electric supply lines and condition of poles, communication lines, and fire-protective signaling circuits, and (v) any environmental conditions relating to safety. Supplier further represents that it has instructed its Representatives of the above relevant information supplied by Company and agrees that it shall advise and notify Company and Suppliers! Representatives of any unique hazardous conditions presented by the work including any such conditions found or identified during the work. Supplier has communicated and instructed its Representatives on all applicable safety, health and legal requirements and job-related duties and hazards including, without limitation. (i) Applicable Laws and Occupational Safety and Health Administration. (OSHA) requirements and regulations; (ii) Suppliers! safety program; (iii) any project-specific safety plan; (iv) any information specific to the work performed under this Agreement; (v) any work site hazard; and (vi) obligations under this Agreement.

Regardless of the agreement it is law that they coordinate their safety programs and that if Georgia Power as they do here exercises exclusive control over the procedure used for employee safety they have to communicate and coordinate with ABB to prevent an accident such as this from happening.

25. **Other Employer Information**: On February 23, 2016 the CSHO emailed the safety manager Kevin Johnson and asked the following question. The CSHO asked for "Portion of GA Power / ABB contract showing how the two companies will coordinate their individual LOTO programs."

Their lawyers response on "6. It may take some time to find the requested information. Meanwhile, OSHA may refer to page 4 of the purchase order between Georgia Power and ABB for this job, which has already been produced."

From the purchase order page 4:

Compliance with Laws. Supplier will comply at all times with all applicable federal, state, county, local and municipal laws, rules, codes, ordinances, and regulations that in any manner affect this Order, including for example (without limitation) (i) the rules and regulations of the regulatory agencies who have jurisdiction over the work performed under this Order such as all safety and health standards applicable to the work under this Order including those promulgated by the U.S. Occupational Safety and Health Act of 1970, as amended, including, but not limited to OSHA General Industry Regulations 1910.269 and 1926 Subpart V, or the Nuclear Regulatory Commission including the employee protection provisions under 10 C.F.R. 50.7 which prohibit discrimination or retaliation against an employee for engaging in certain protected activities; (ii) the obtaining of licenses and permits; (iii) all labor laws and regulations including the use of U.S. citizens or properly documented alien workers under the Immigration Act of 1990 and the Immigration and Nationality Act of 1952, as amended; (iv) the Equal Opportunity Clause 41 CFR 60-1.4 and all employment discrimination laws and regulations such as Title VII of the Civil Rights Act and Executive Order 11246, as amended; (v) the U.S. Foreign Corrupt Practices Act; (vi) the environmental laws and regulations including the handling of hazardous waste or hazardous substances; (vii) all import and export laws and regulations; and (viii) § 1502 of the Dodd-Frank Wall Street Reform and Consumer Protection Act involving disclosures relating to Conflict Minerals originating in the Democratic Republic of the Congo or an adjoining country ( Applicable Laws ). Supplier represents and warrants none of the products or materials provided to Purchaser under this Order contain any Conflict Minerals which originated from the Democratic Republic of the Congo or neighboring countries. Supplier will ensure that all operations incident to its obligations under this Order are performed with qualified personnel, properly licensed and trained in accordance with Applicable Laws. Unless otherwise stated in the Order, taxes associated with this Order will be handled in accordance with Applicable Laws, based on the goods furnished and the jurisdiction in which they are furnished. Supplier will not make or authorize any direct or indirect contribution of any kind or nature whatsoever to any federal, state, or local government agency, any political candidate, public official, office holder, political party, committee or agency thereof on behalf of Company. In accordance with the U.S. Department of Labor | s regulations implementing the Vietnam Era Veterans Readjustment Assistance Act (VEVRAA, as amended) at 41 CFR Part 60-300, Company and Supplier shall abide by the requirements of 41 CFR 60-300.5(a). This regulation prohibits discrimination against qualified protected veterans, and requires affirmative action by covered prime contractors and subcontractors to employ and advance in employment qualified protected veterans. In accordance with the U.S. Department of Labor | s regulations implementing Section 503 of the Rehabilitation Act of 1973, as amended (Section 503) at 41 CFR Part 60-741, Company and Supplier shall abide by the requirements of 41 CFR 60-741.5(a). This regulation prohibits discrimination against qualified individuals on the basis of disability, and requires affirmative action by covered prime contractors and subcontractors to employ and advance in employment qualified individuals with disabilities.

# U.S. Department of Labor Occupational Safety and Health Administration

# **Violation Worksheet**

Print Date: 04/28/2016

			Ins	pection Number	1102415
			Ор	t. Insp. Number	1
Establishment Name	Georgia Powe	er Company			
DBA Name					
Type Of Violation	Serious	Citation Number	1	Item/Group	1/b
Number Exposed	3	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(8)	(iv)			
Substance Codes			Photo/Video Number		
Alleged Violation Description	activities cover employer sha employer sha	269(d)(8)(iv): Whenevered by paragraph (d) of all inform each other of the ensure that his or her fithe energy control pro-	f this section, the heir respective personnel unde	ne on-site employer lockout or tagout erstand and compl	er and the outside procedures, and each
	using Georgia did not inform program, pro-	ven, JBR 3/4 Building - Power Company clearan n each other semployed cedures and policies to e ns and prohibitions of the	nce procedures e representativ ensure each em	, Georgia Power Co es of their respect ployee inderstood	ompany and ABB, Inc. ive lockout or tagout and complied with
Recommended Abatement Action					

# Penalty

Severity	High	High		
Severity Justification	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast			
Probability	Lesser			
Probability Justification	The equipment on the high side was still energized. This was unknown to the cutside contractor.			
Gravity	Moderate	Size	0%	
<b>Gravity based Penalty</b>	5000.00	Good Faith	0%	
Num Times Repeated		History	10% increase	
Multiplier	1	Quick Fix	0%	
Calculated Penalty	0.00	Proposed Penalty	0.00	
Proposed Penalty Justification:				

# **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

## **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due Date	Completed(status)	Verify Date
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# **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
а	3	ABB, Inc.	(b) (7)(D)	1.00 day	Daily	Touching the Buss
			Work: Personal Mobile: Fax:			
a	3	ABB, Inc.	(b) (7)(D)	2.00 day	Daily	Touching the Buss
		•	Work: Personal Mobile: Fax:			
a	3	Georgia Power Company	Ralph Granger (b) (7)(D)	2.00 day	Daily	Touching the Buss
			Home: Work: Personal Mcbile: (b) (7)(D) Fax:			

a) Hazards-Operation/Condition-Accident: Prior to performing electrical circuit modification work using Georgia Power Company clearance procedures, Georgia Power Company and ABB, Inc. did not inform each others employee representatives of their respective lockout or tagout program, procedures and policies to ensure each employee understood and complied with the restrictions and prohibitions of the energy control procedures being used. In employee interviews with the ABB technicians it was learned that according to them they corporately required that the entire switchgear cabinet be deenergized and grounded with temporary grounding cables. According to employee interviews with Georgia Power personnel they can leave parts of the switchgear energized such as the high side and no install temporary protective cables.

These differences should have been hashed out prior to starting work not during the walk down process. According to the ABB statements there was a disagreement about installing the temporary protective grounds and also the ABB techs were not informed that the high side in frame 5 was still energized.

This lack of coordination lead to the ABB technicians assuming that everything between frames 7 and 1 were deenergized. That was because the ABB technicians opened frames 1, 1A and 7 and installed the Georgia Power person installed the temporary protective cables in Frame 7. After verifying that there was no voltage in frames 7, 1 and 1A the technicians starting working and on the second day entered the frame 5 and came in contact with the energized conductor. This mis communication could have been avoided had they coordinated their programs and limitation of the programs and procedures used.

b) Equipment: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

The one-line diagram lists several sources of power to the bus. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

NOTE: Bus B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

c) Location: Plant Bowen, JBR 3/4 Building.

d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

Probability, The sub-contractor contracted the live Buss in frame 5 and Ralph Touched the Buss without PPE

e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

- \*\* Important Information\*\*
- 1. Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- Temporary Protective Grounds were hung in Frame 7.
- 4. During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

23. **Employer Knowledge**: The Georgia Power Companys maintenance manager Ralph Granger was the one tasked with talking and coordinating with the ABB technicians. He gave them a copy of the one line diagram but did not give them a copy of the tagout procedure used.

He should have coordinated the programs and discussed the programs prior to work starting on that Monday morning.

24. Comments: Sections of the relevant contract:

SECTION 2. CONTRACTOR SERVICES AND COMPLIANCE (Page 27)

2.2. Safety and Health. Contractor is solely responsible for the safe performance of its Services, including the safety of its Personnel and the public.

Training. Contractor is solely responsible for training Contractor's Employees and ensuring that all Personnel have the necessary technical qualifications, expertise and safety training. Contractor must also instruct its Personnel concerning any danger associated with providing the Services.

Page 35

2.14. Work Site Activities. Contractor must supervise, manage and direct the Services, using its best

skill and attention. Contractor is solely responsible for, and in control of all Procedures, unless the Agreement Documents provide specific instructions. If the Agreement Documents include specific instructions, Contractor will be solely responsible for safety unless Contractor gives timely written notice to the Project Coordinator that the Procedures are not, or may not be, safe. Contractor is responsible for all Work Site utility requirements and costs (including electrical power, water, compressed air and sanitary facilities) unless specifically stated otherwise in another Agreement Document. Contractor must implement quality control procedures and conduct tests sufficient to assure the Services are completed in strict conformance to all Agreement Documents.

A. Utility Coordination. Contractor is responsible for any necessary coordination of the Services (whether underground or overhead) with private parties, local governments and other utilities and must comply with all Applicable Laws (particularly those of the state in which the Project is performed) in such coordination and notification.

8. Clearances. Provided that at least one member of Contractor's crew performing the Services has current certification, Contractor will be responsible for signing onto any line clearance required for the Services. While performing Services under a clearance, Contractor must maintain continuous communication with Company's control center by using a mobile telephone or two-way radio compatible with devices used by Company.

#### AND

Of interest here is that the contract in theory makes the supplier "ABB" the source of knowledge for safety on the worksite, though Georgia Power has exclusive control and will not relinquish control of the tagout program. Georgia Power also does not allow sub contractor to sign onto the Georgia Power clearance/tagout procedure. This double language precludes anyone from having a clear understanding of the safety related to tagout and lead to this unfortunate incident.

#### From the contract:

Communication with Representatives. Supplier shall coordinate all safety and work rules and procedures with Company and all Supplier Representatives. Supplier represents and warrants that it has communicated and discussed with Company the characteristics of the work and the work site that are related to the safety of the work to be performed, including, as applicable to the work, (i) the nominal voltage of lines and equipment, (ii) the maximum switching-transient voltages, (iii) the presence of hazardous induced voltages, the presence and condition of protective grounds and equipment grounding conductor, (iv) the location of circuits and equipment, including electric supply lines and condition of poles, communication lines, and fire-protective signaling circuits, and (v) any environmental conditions relating to safety. Supplier further represents that it has instructed its Representatives of the above relevant information supplied by Company and agrees that it shall advise and notify Company and Suppliers. Representatives of any unique hazardous conditions presented by the work including any such conditions found or identified during the work. Supplier has communicated and instructed its Representatives on all applicable safety, health and legal requirements and job-related duties and hazards including, without limitation, (i) Applicable Laws and Occupational Safety and Health Administration (OSHA) requirements and regulations; (ii) Suppliers safety program; (iii) any project-specific safety plan; (iv) any information specific to the work performed under this Agreement; (v) any work site hazard; and (vi) obligations under this Agreement.

Regardless of the agreement it is law that they coordinate their safety programs and that if Georgia Power as they do here exercises exclusive control over the procedure used for employee safety they have to communicate and coordinate with ABB to prevent an accident such as this from happening.

25. **Other Employer Information**: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

#### Frames and available fault Current

1 40.443,

1A 25.578

1B 40.443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

9 (Front-Bottom) 40.442

8 (Rear-Top) 40.442

8 (Rear-Bottom) 40.442

9 (Rear-Top) 40.442

9 (Rear-Bottom) 40.442

# U.S. Department of Labor Occupational Safety and Health Administration

# **Violation Worksheet**

**Print Date**: 04/28/2016

			Ins	pection Number	1102415
			Ор	t. Insp. Number	
Establishment Name	Georgia Powe	r Company			
DBA Name		•			THE CONTRACT CONTRACT OF SECURITY SECUR
Type Of Violation	Serious	Citation Number	1	Item/Group	2 / a
Number Exposed	3	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(2)(	iii)			
Substance Codes			Photo/Video Number		** ** ********************************
Alleged Violation Description	a. Plant Bower	269(d)(2)(iii): Procedurentially hazardous energen, JBR 3/4 Building, Buss 1 and 1A did not isolatectors to the hazard of a	y covered by pa s B - The Georg e all sources of	aragraph (d) of thi lia Power clearance power thereby exp	s section.
Recommended Abatement Action					

# Penalty

Severity	High	High		
Severity Justification	Death from st from Arc Flast	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast		
Probability	Greater	Greater		
<b>Probability Justification</b>	The conductor	he conductors were still energized on the high side of the cabinets.		
Gravity	High	Size	0%	
Gravity based Penalty	7000.00	Good Faith	0%	
Num Times Repeated		History	10% increase	
Multiplier	1	Quick Fix	0%	
Calculated Penalty	7700.00	Proposed Penalty	7000.00	
Proposed Penalty Justification:	There was an cabinets.	injury to a sub contractor due t	o having power to the high side in the	

#### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
<b>User-entered Abatement</b>	06/13/2016	Date Abated	

Due Date		
Abatement Documentation Required?	Yes	Date Verified
Abatement Completed Description:		

# **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due Date	Completed(status)	Verify Date
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# **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a	6	ABB, Inc.	(b) (7)(D)  Home: Work: (b) (7)(D) Personal Mobile: Fax:	2.00 day	as needed	
a	6	Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	4.00 day	as needed	
a .	6	Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	4.00 day	as needed	
a	6	ABB, Inc.	(b) (7)(D) Home: Work: Personal Mobile: Fax:	2.00 day	as needed	
a		Georgia Power Company	Ralph Granger  (b) (7)(D)  Home: Work: Personal Mobile:		as needed	

			(b) (7)(D) Fax:			
а	6	Georgia Power Company	John Edwards (b) (7)(D)	4.00 day	as needed	
			Work: Personal Mobile: Fax:			

20. Instance Description: A. Hazard B. Equipment C. Location D. Injury/Illness E. Measurements

The two employees for ABB aware performing modifications to frames 1 and 1A. They were modifying the electrical bus. In doing this they were exposed to potential voltages up to 4160.

The electrician(s) and or Team Leaders who touched and checked the cable and installed the temporary protective grounds were also exposed and potentially exposed to the hazardous power sources.

The procedure labeled 4-15-10-26-02 was listed as equipment "4160V JBR3/4 Bus B".

The procedure labeled 4-15-10-26-03 was listed as equipment "4160V Limestone Bus D Normal Supply 648664"

In all the ABB employees didn't know that the power was still supplied and energized the high side of Frame 5. As the ABB interviews stated they would have required that the entire cabinet be deenergized. However they didn't and because of the lack of knowledge as to the existence of the power source there was an arc flash/blast incident which resulted in the sub contractor being injured while the host employer GP was in control of the tagout procedure.

NOTE: All sources of power were not deenergized prior to the start of work by the ABB technicians. The interviews with the two ABB techs showed that a second clearance had to be generated to deal with the energy source feeding cubicle 1A. This still didn't address the high side power located in Frame 5.

b) Equipment: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building, Bus B || The procedure initially used for the isolation of Bus B did not isolate all sources of power thereby exposing employees and subcontractors to the hazard of arc flash/blast and shock.

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

The one-line diagram lists several sources of power to the bus. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

NOTE: Bus B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

- c) Location: Plant Bowen, JBR 3/4 Building
- d) Injury/Illness (and Justifications for Severity and Probability): Death or serious injury from Shock or Arc Flash/Blast.
- e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

#### \*\* Important Information\*\*

- 1. Work occurred in Frames 1 and 1A.
- The incident occurred in Frame 5.
- 3. Temporary Protective Grounds were hung in Frame 7.
- 4. During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

- 23. **Employer Knowledge**: The Georgia Power Maintenance Manager Ralph Granger knew that the ABB technicians were working on the Buss reconstructing it in frames 1 and 1A under their programs tagout or clearance procedure.
- 24. Comments: The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Bus B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps
Frame 1A, Transformer 648444 @ 3,000 Amps
Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Bus B Frame 1A, Transformer 648444 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Bus Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

#### \*\* Important Information\*\*

- 1. Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- 3. Temporary Protective Grounds were hung in Frame 7.
- During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn| t know that it was still powered in Frame 5 on the high side.

25. Other Employer Information: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

Frames and available fault Current

1 40.443,

1A 25.578

1B 40,443

2 40.443

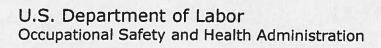
3 55.324 4

40.443





- 5 67.089
- 6 40.443 7 40.443
- 8 (Front-Top) 40.442
- 8 (Front-Bottom) 40.442
- 9 (Front-Top) 40.442
- 9 (Front-Bottom) 40.442
- 8 (Rear-Top) 40.442
- 8 (Rear-Bottom) 40.442
- 9 (Rear-Top) 40.442
- 9 (Rear-Bottom) 40.442



# **Violation Worksheet**

**Print Date**: 04/28/2016

			I	nspection Number	1102415
				Opt. Insp. Number	
Establishment Name	Georgia Powe	r Company			
DBA Name					and the state of t
Type Of Violation	Serious	Citation Number	1	Item/Group	2 / b
Number Exposed	6	No. Instances	1	REC	
Special Enforcement?			Employer's Relationsh to Hazard		
Standard	1910.269(d)(2)(	iv)(D)			
Substance Codes		ilikko ( ktorer vermenterfalminten in tilaksiska javalagijan avarrar som verse som statistiske av gibrader.	Photo/Vid Number	eo	
Alleged Violation Description	a. Plant Boy and 1A and re necessary for	269(d)(2)(iv)(D): Specify the effectiveness res.  wen, JBR 3/4 Building, Ender the equipment safechecking and verifying the protective grounds.	s of lockout d Buss B - The t e, did not inc the absence o	evices, tagout devic agout procedure us ude spec!fic techniq	es, and other energy ed to isolate Frames 1 ues and methods
Recommended Abatement Action					

## Penalty

Severity	High					
Severity Justification	Death from si from Arc Flas	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast				
Probability	Greater					
Probability Justification	The equipmer contractor.	nt on the high side was still ene	ergized. This was unknown to the outside			
Gravity	High	Size	0%			
Gravity based Penalty	7000.00	Good Faith	0%			
Num Times Repeated	Control of the Contro	History	10% increase			
Multiplier	1	Quick Fix	0%			
Calculated Penalty	0.00	Proposed Penalty	0.00			
Proposed Penalty Justification:	A sub contract energized.	tor employee was injured do to	the high side in the cabinet being			

#### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

# **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due	Completed(status)	Verify Date
		Date		

# **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
а	6	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
* 1 m			Work: Personal Mobile: Fax:			
a	6	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
			Work: Personal Mobile: Fax:			
а	6	Georgia Power Company	Ralph Granger (b) (7)(D)  Home: Work: Personal Mobile: (b) (7)(D) (b) (7)(D) Fax:	4.00 day	as needed	
a		Georgia Power Company	John Edwards (b) (7)(D) Work:	4.00 day	as needed	

			Personal Mobile: Fax:			
а	6	Georgia Power	(b) (7)(D) Home: Work: Personal Mobile: Fax:	4.00 day	as needed	
a	6	Georgia Power	(b) (7)(D) Home: Work: Personal Mobile: Fax:	4.00 day	as needed	

20. Instance Description: A. Hazard B. Equipment C. Location D. Injury/Illness E. Measurements

a) Hazards-Operation/Condition-Accident: JBR 3/4 Building, Bus B || The tagout procedure used to isolate and render the equipment safe, did not include a clear scope and purpose which specified which equipment was to be isolated. The tagout procedure did not specify the techniques and methods were necessary to check and verify the absence of voltage on the equipment.

The equipment to be modified on Bus B included frames 1 and 1A according to interviews.

The grounds were hung in frame 7.

The scope of the tagout procedures for tagout (clearances) 02 and 03 detail this. 02 states that Equipment 4160 V JBR 3/4 Bus B and reason given on the top is Retrofit 4KV Frame 1A for future Cubicle. The clearance number 03 states that equipment: 4160V Limestone Bus D Normal Supply 648664, with a reason given states Retrofit 4KV Frame 1A on Bus B for future cubicle.

According to employee interviews with the ABB personnel they stated over multiple days that when reading these two clearances they thought the entire Bus was deenergized. When reading the scope of the work contained on the reason for clearance it still doesn't list both frames which were scheduled to be worked on. Frames 1 and 1A were going to be worked on.

The purpose of the clearance and the scope were not clear which lead to the communication error whereas the ABB technicians were not informed that power was still energized on the high side of the cabinet.

b) Equipment: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

- c) Location: Plant Bowen, JBR 3/4 Building
- d) Injury/Illness (and Justifications for Severity and Probability): Death from Shock or severe burns from an arc flash/blast incident.
- e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

#### \*\* Important Information\*\*

- 1. Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- 3. Temporary Protective Grounds were hung in Frame 7.
- 4. During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

- 23. **Employer Knowledge**: The Georgia Power personnel not only specified the work they coordinated the schedules of the personnel. This means they knew of the conditions present, exposure of the sub contractors employees to the hazards and overall controlled the work and exposure on site.
  - 24. **Comments**: The employer stipulates the subcontractor employee misconduct defense. However in reviewing the paperwork and interviewing the employees from both companies this is a hard defense to justify. Not only did Georgia Power personnel miss shutting off energized conductors prior to work in cubicle 1A they also fought the sub contractor in having to hanging temporary protective grounds. This along with not indicating the limits of the tagout (Clearances) as to what was deenergized and what was energized left too many unknowns to say that the employees of ABB were committing a mistake.

If just in reading the Georgia Power clearances 02 and 03 one would assume that work was only going to be occurring in Frame 1A. However from employee interviews and records obtained during the inspection it is known that work was on going in frames 1 and 1A but not indicated on the clearance sheets. Too blame the ABB employees for misconduct means that Georgia Power does not take responsibility for not first identifying and reenergizing the power in frame 1A and then fighting with the sub contractor employees and managers over the hanging of protective grounds.

25. Other Employer Information: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

Frames and available fault Current



1B 40.443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

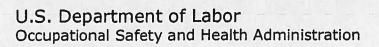
9 (Front-Bottom) 40.442

8 (Rear-Top) 40.442

8 (Rear-Bottom) 40.442

9 (Rear-Top) 40.442

9 (Rear-Bottom) 40.442



# **Violation Worksheet**

			Insp	ection Number	110241
			Opt.	Insp. Number	
Establishment Name	Georgia Power	Company			
DBA Name					
Type Of Violation	Serious	Citation Number	1	Item/Group	3/
Number Exposed	3	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(2)(i	i)(B)(2)			
Substance Codes			Photo/Video Number		
		\CO(.1\(\O\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	4	- L - 1 1 - E P	
Alleged Violation Description	tagout prograr the employer's standard toget safety available of the demonstadditional safe controlling swith handle to redu	269(d)(2)(ii)(B)(2): In one equivalent to the level shall demonstrate full control that with such additionate from the use of a lock tration of full employee ty measures such as the likelihood of inaction of the likelihood of inaction, JBR 3/4 Building - The demonstrated a level of	el of safety obtain compliance with a el elements as are cout device. Addit protection shall e removal of an i a disconnecting d divertent energizing e Georgia Power	ned by the use of Il tagout-related e necessary to pro- tional means to to include the imple isolating circuit e evice, or the remand.	provisions of this rovide the equivalent be considered as part mentation of lement, blocking of a noval of a valve

# **Penalty**

Severity	High	High				
Severity Justification	Death from Shock or Arc Flash/Blast. Also possible to sustain Burns from an Arc Incident.					
Probability	Greater	Greater				
<b>Probability Justification</b>	The employees v	The employees were touching the Buss bar.				
Gravity	High	Size		0%		
Gravity based Penalty	7000.00	Good Faith		0%		
Num Times Repeated		History		10% increase		
Multiplier	1	Quick Fix		0%		
Calculated Penalty	7700.00	Proposed Penalty		70-0.00		





Proposed Penalty
Justification:

History Increase

# **Abatement Details**

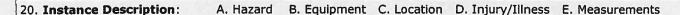
Days to Abate	30 Wkg Days	Abatement Status
User-entered Abatement Due Date	06/13/2016	Date Abated
Abatement Documentation Required?	Yes	Date Verified
Abatement Completed Description:		

# **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due Date	Completed(status)	Verify Date
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# **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
а	3	Georgia Power Company	Ralph Granger $(b) (7)(D)$	1.00 day	30-60 Minutes	
			Home: Work: Personal Mobile: (b) (7)(D) Fax:			
а	3 ABB, I	ABB, Inc.	(b) (7)(D)	2.00 day	Daily	
			Work: Personal Mobile: Fax:			
a 3	3	ABB, Inc.	(b) (7)(D)	2.00 day	Daily	
			Work: Personal Mobile: Fax:			



a) Hazards-Operation/Condition-Accident: The Georgia Power Company does not have a tagout program which demonstrated a level of safety equivalent to that of a lockout program in that the written clearance procedure did not contain additional steps necessary for demonstrating equivalency such as the additional safety measure of removing an additional isolating circuit element or the opening of an additional disconnecting device.

The equipment that was being worked on was the Buss Bar B in the electrical cabinet. During the servicing and upgrade of the equipment the employees on the second day of the job there was a arc flash/blast incident in frame 5.

The tagout procedure used on this site was generated by two Georgia Power operations personnel. One was the Boiler Turbine Operator and the second was the Auxiliary Equipment Operator. These two used metering equipment to verify isolation and did not physically test it.

The verification of the absence of voltage in frames 1, 1A and Frame 7 was performed by the ABB technicians while under the supervision of Ralph Granger from Georgia Power. The Georgia Power representative touched the Buss and stated he did this without verifying the absence of voltage with his own equipment and without using insulated gloves.

The ABB technicians were not authorized individuals, Ralph Granger was a authorized individual and acknowledged that during interviews. As such he should have verified the absence of voltage and instructed the ABB technicians on the limits the procedure that was used.

This limit of the procedure was that the high side on frame 5 was still energized. This limit was not communicated to the ABB technicians and for some reason the ABB tech entered the frame and contacted the energized leads which resulted in an arc flash/blast incident.

This shows that the procedure used did not demonstrate an effectiveness as that of a personal lock.

b) **Equipment**: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

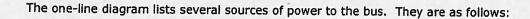
Max Voits 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 50£1777 and S81303.



Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

NOTE: Bus B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

c) Location: Plant Bowen, JBR 3/4 Building, Electrical switchgear.

d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

Probability, The sub-contractor contracted the live Buss in frame 5 and Ralph Touched the Buss without PPE

e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

#### \*\* Important Information\*\*

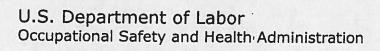
- 1. Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- Temporary Protective Grounds were hung in Frame 7.
- During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

23. **Employer Knowledge**: The manager Ralph Granger was aware that the ABB technicians were working on and near the Buss in the cabinets for Buss B.

This was because he coordinated the use of the tagout procedure, oversaw the work of the technicians and was generally aware of their exposure to the hazards such as the electric heater. He was the Georgia Power management official who oversaw and directed the work on site.

- 24. **Comments**: The Maintenance Manager Ralph Granger reviewed and used the clearance procedures for the protection of the two ABB employees under his direction and supervision.
- 25. Other Employer Information:



# **Violation Worksheet**

Print Date: 04/28/2016

			Insp	ection Number	110241			
			Opt	. Insp. Number				
Establishment Name	Georgia Powe	er Company						
DBA Name					agalan alampan gi arga alga 💶 alampagan san anahamah algan ar asamana di san dibambah di a sanggan ar asamana di san di			
Type Of Violation	Serious	Citation Number	1	Item/Group	4/a			
Number Exposed	3	No. Instances	1	REC				
Special Enforcement?			Employer's Relationship to Hazard					
Standard	1910.269(d)(8)(	1910.269(d)(8)(ii)						
Substance Codes			Photo/Video Number		anang kan unika dalapururun makang bangarapadah <b>kalap</b> dan sepana antah 1994 (k			
Alleged Violation Description	of protection of tagout device.	269(d)(8)(ii): When ser or other group, they sha equivalent to that provid Group lockout or tagou quired by paragraphs (d following specific requir	ll use a procedur led by the impler it devices shall bo )(2)(iii) and (d)(	e which affords the mentation of a pe e used in accorda	he employees a level rsonal lockout or ince with the			
	buss bar and i	en, JBR 3/4 Building - Th n the switchgear did not a level of protection fro ock.	have a procedu	re which afforded	each exposed			
Recommended Abatement Action								

## Penalty

Severity	High				
Severity Justification	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast				
Probability	Greater				
Probability Justification	The equipmer contractor.	nt on the high side was still end	ergized. This was unknown to the outside		
Gravity	High	Size	0%		
<b>Gravity based Penalty</b>	7000.00	Good Faith	0%		
Num Times Repeated		History	10% increase		
Multiplier	1	Quick Fix	0%		
<b>Calculated Penalty</b>	7700.00	Proposed Penalty	7000.00		
Proposed Penalty Justification:	resulted in an injury to a sub contractor employee				

#### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:		dentity and the	

# **MultiStep Abatement**

Type/Other Type Days to abate User entered Abatement Due Date	Completed(status)	Verify Date
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# **Employee Exposure**

Exposure Instance		Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
а	3	Georgia Power Company	(b) (7)(D)	2.00 day	as needed	
			Home: Work: Personal Mobile: (b) (7)(D) Fax:			
а	3	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
			Work: Personal Mobile: Fax:			
а	3	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
			work: Personal Mobile: Fax:			

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building # The crew members that were working on the circuit and equipment did not have a procedure which afford each exposed employee with a level of protection from shock and arc flash/blast hazards equivalent to that of a personal lock.

The procedures that were used to isolate the circuit of Bus B were inadequate in that there was still power to the high side of the cabinets in at least Frame 5. This was not noted on the tagout procedure and lead to a false sense of security for the two ABB technicians who were working in frames 1 and 1A.

The procedure used did not isolate frame 5 from the energized conductors and when the ABB technician contacted the conductors it resulted in a arc flash/blast incident.

According to employees statements from ABB they thought that all of the cabinet was deenergized. As stated during the interviews they viewed the sign on page as saying that all of Bus B was deenergized. However when the ABB tech removed the 4 thumb screws and looked into frame 5 for some reason he not only contacted bare conductors, he later stated that all those conductors should have been covered with rubber shields.

The procedure that was used should have been both clear in its use and limitations and also the ABB technicians should have been notified that the high side in Frame 5 was still energized. Neither of these happened and it lead up to the arc flash/blast incident where the ABB tech was injured.

b) Equipment: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

- c) Location: Plant Bowen, JBR 3/4 Building, Bus B Enclosures
- d) Injury/Illness (and Justifications for Severity and Probability): Death from shock or burns from arc flash/blast incident.
- e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110 V DC.

One Line Diagram

The one-line diagram lists severa! sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

#### \*\* Important Information\*\*

- Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- 3. Temporary Protective Grounds were hung in Frame 7.
- During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

- 23. **Employer Knowledge**: The employer had a contract with the ABB company to modify the two existing frames in the Bus B cabinets. In doing so the Managers in Georgia Power were aware of the hazards, exposure and presence of the sub contractor employees along with their own employees during the work process as it was scheduled.
- 24. **Comments**: The employer stipulates the subcontractor employee misconduct defense. However in reviewing the paperwork and interviewing the employees from both companies this is a hard defense to justify. Not only did Georgia Power personnel miss shutting off energized conductors prior to work in cubicle 1A they also fought the sub contractor in having to hanging temporary protective grounds. This along with not indicating the limits of the tagout (Clearances) as to what was deenergized and what was energized left too many unknowns to say that the employees of ABB were committing a mistake.

If just in reading the Georgia Power clearances 02 and 03 one would assume that work was only going to be occurring in Frame 1A. However from employee interviews and records obtained during the inspection it is known that work was on going in frames 1 and 1A but not indicated on the clearance sheets. Too blame the ABB employees for misconduct means that Georgia Power does not take responsibility for not first identifying and reenergizing the power in frame 1A and then fighting with the sub contractor employees and managers over the hanging of protective grounds.

25. **Other Employer Information**: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

#### Frames and available fault Current

1 40.443,

1A 25.578

1B 40,443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

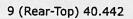
8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

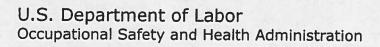
9 (Front-Bottom) 40.442

8 (Rear-Top) 40,442

8 (Rear-Bottom) 40.442



9 (Rear-Bottom) 40.442



### **Violation Worksheet**

Print Date: 04/28/2016

			Insp	ection Number	110241
			Opt	. Insp. Number	
Establishment Name	Georgia Powe	r Company			
DBA Name					
Type Of Violation	Serious	Citation Number	1	Item/Group	4 / b
Number Exposed	3	No. Instances	1	REC	an Minute to consider a sum of the sum and an array of the sum of
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(8)(	ii)(B)			
Substance Codes			Photo/Video Number		And the second of the second o
Alleged Violation Description	ascertain the of tagout of the r a. Plant Bowe did not provide provided an op	269(d)(8)(ii)(B): Provisi exposure status of all in machine or equipment; in, JBR 3/4 Building - The e a provision to ensure to oportunity to review and ployee was not allowed	dividual group me ne controlling em that the contract dinspect all ener	nembers with regar oployers tagout (coordinates) oprimary authorized your isolating point	learance) procedure ed employee was
Recommended Abatement Action					

## Penalty

Severity	High	High				
Severity Justification	Death from s from Arc Flas	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast				
Probability	Greater	Greater				
<b>Probability Justification</b>	The equipment contractor.	nt on the high side was still ene	rgized. This was unknown to the outside			
Gravity	High	Size	0%			
Gravity based Penalty	7000.00	Good Faith	0%			
Num Times Repeated	The state of the s	History	10% increase			
Multiplier	1	Quick Fix	0%			
Calculated Penalty	0.00	Proposed Penalty	0.00			
Proposed Penalty Justification:						

#### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

## **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due Date	Completed(status)	Verify Date
		Date		

## **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a		Georgia Power Company	Ralph Granger  (b) (7)(D)  Home: Work: Personal Mobile: (b) (7)(D)  Fax:	3.00 day		Touched the Conductor s
a	5	ABB, Inc.	(b) (7)(D)  Work: Personal Mobile: Fax:	2.00 day		Touched the Conductor s
а	5	ABB, Inc.	(b) (7)(D)  Work: Personal Mobile: Fax:	2.00 day	9	Touched the Conductor s
a		Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	3.00 day		Executed the Clearance

а	5	Georgia Power Company		3.00 day	Generated the
			Work: Personal Mobile:		Clearance
			Fax:		

20. Instance Description: A. Hazard B. Equipment C. Location D. Injury/Illness E. Measurements

The walkthrough of the Bus B cabinets happened with the Georgia Power management coordinator Ralph Granger and (b) (7)(D) When the walk down of clearance 02 occurred Gioser an ABB technicians discovered that Frame 1A still was energized.

Even when finding this major error the company only generated a second clearance and still didn't disclose to the ABB technicians that the high side of Frame 5 was still energized.

The work was occurring in frame 1 and 1A. The temporary protective grounds were hung in frame 7. Therefore the ABB technicians assumed that everything between frame 7 and Frames 1 and 1A was deenergized and protected. However when the ABB technicians entered Frame 5 it resulted in an arc flash/blast.

b) **Equipment**: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

- c) Location: Plant Bowen, JBR 3/4 Building, Bus B.
- d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

Probability, The sub-contractor contracted the live Buss in frame 5 and Ralph Touched the Buss without PPE

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building ! The controlling employers tagout (clearance) procedure did not provide a provision so ensuring that a primary authorized employee was vested with the responsibility for ensuring that the tagout procedure would actually protect the contract authorize employees after problems were found with the isolation of equipment on Bus B.

e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

Frame 1A, Transformer 648664 @ 3,000 Amps

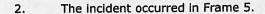
Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

#### \*\* Important Information\*\*

Work occurred in Frames 1 and 1A.



- 3. Temporary Protective Grounds were hung in Frame 7.
- During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

- 23. **Employer Knowledge**: The host employer was responsible for performing all safety related tagout procedures on site. As such they were aware when and how the ABB technicians were working and their exposure to the hazards.
- 24. **Comments**: Georgia Power at the start of the inspection was stating they were taking the position that this was an affirmative or Unpreventable Employee Misconduct.

The affirmative defense of Unpreventable Employee Misconduct | Isolated Incident, the employer must show that it:

Established a work rule adequate to prevent the violation;

For the host employer to show that there was a work rule they have to one established. Here they have a requirement that when maintenance is performed there has to be a tagout procedure used. Here they used a clearance but both companies disagreed on the use of temporary protective grounds. Several heated discussions were held on site between the ABB technicians who refused to work without the grounds and the Georgia Power representative Ralph Granger refused to install them. It wasn tuntil they refused work and the ABB Manager Steve Creekmur called and told Ralph that work was not going to occur that the grounds were installed.

Effectively communicated the rule to employees;

The tagout procedure with its limitations was not adequately communicated to the ABB technicians. According to the written clearance work was only to occur on Frame 1A. However, the written contract called for both 1 and 1A to be retrofitted.

Secondly the written clearance didn | t indicate that the high side of the cabinets for Bus B were still energized. This lack of information directly leads to the arc flash/blast incident.

Third the ABB technicians were only handed the one-line diagram and a copy of the sub clearance (tagout procedure) signing sheet. Reading the plain language of this it states that was for 4160 V JBR % Bus B . According to employee interviews with the ABB technicians this meant to them that the entire cabinet containing Bus B was deenergized.

Georgia Power personnel did not verbally communicate the fact that part of Bus B was still energized.

Georgia Power personnel still did not properly deenergize the cabinets for Bus B even though during the walk down with the Georgia Power rep Ralph Granger and the ABB Technicians found power still supplied to Bus B via Frame 1A.

3. Established methods for discovering violations of work rules, and yet did not know about an isolated violation of the work rules; and

There were no checks done of the crew.

4. Established effective enforcement of the rule when violations are discovered.

For the host to enforce the rule they have to effectively communicate the rule which they didn! t. The confluence of missteps resulted in the ABB technicians thinking that the entire Bus in the cabinets was deenergized

The issue with missing the energized feeder into frame 1A, The issue that resulted in ABB almost walking off the job due to the use of temporary protective grounds and the fact that Georgia Power didn tinform the ABB technicians that power was still energized in frame 5 high side means that no effective communication had occurred and even if they had disciplined or thrown someone off the site it would have been for breaking an imaginary rule which at the time of the accident, didn texist.

25. Other Employer Information: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

Frames and available fault Current

1 40.443,

1A 25.578

1B 40.443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

9 (Front-Bottom) 40.442

- 8 (Rear-Top) 40.442
- 8 (Rear-Bottom) 40.442
- 9 (Rear-Top) 40.442
- 9 (Rear-Bottom) 40.442

# U.S. Department of Labor Occupational Safety and Health Administration

### **Violation Worksheet**

**Print Date**: 04/28/2016

			Insp	ection Number	110241
			Opt	. Insp. Number	
Establishment Name	Georgia Power	r Company			
DBA Name					
Type Of Violation	Serious	Citation Number	1	Item/Group	5/
Number Exposed	3	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(n)(6)(i	)			
Substance Codes			Photo/Video Number		
Alleged Violation Description	ground to a lin and then attac operating at 60 equipment oth not energized a each employee energized.  a. Plant Bowen attached a pers	269(n)(6)(i): The employe or to equipment, the hes the other end by mode or to equipment, the hes the other end by mode of the time the ground is protected from hazard, JBR 3/4 Building - The sonal protective ground and switchgear, a live-line of the content of the sonal protective ground and switchgear, a live-line of the content of	employee attach leans of a live-lin ployer may perm f the employer el is connected or if ards that may dev e employer did no ing cable to prev	es the ground-ender tool. For lines of the employee is that the lift the employer capelop if the line of the employer capelop if the line of the employer that which is the employer that which is the employer that which is the employer employed.	nd connection first or equipment to use insulating ine or equipment is an demonstrate that or equipment is the equipment is the equipment is the equipment is the equipment, such as
Recommended Abatement Action					

### Penalty

Severity	High	High				
Severity Justification	Death from S	Death from Shock or Arc Flash/Blast. Or Multiple Burns from Arc Flash/Blast				
Probability	Greater					
<b>Probability Justification</b>	The employee	The employee touched the energized Buss.				
Gravity	High	Size	0%			
Gravity based Penalty	7000.00	Good Faith	0%			
Num Times Repeated		History	10% increase			
Multiplier	1	Quick Fix	0%			
Calculated Penalty	7700.00	Proposed Penalty	7000.00			
Proposed Penalty Justification:	History increase	se				

#### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

### **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due	Completed(status)	Verify Date
		Date		

### **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a	3	ABB, Inc.	(b) (7)(D)	2.00 day	Daily	
			Work: Personal Mobile: Fax:			
a	3	ABB, Inc.	(b) (7)(D)	2.00 day	Daily	
et i just a se jus	r . •		Work: Personal Mobile: Fax:	nine.		
a	3	Georgia Power Company	Ralph Granger (b) (7)(D)	1.00 day	30-60 Minutes total	
			Home: Work: Personal Mobile: (b) (7)(D) Fax:			

a) **Hazards-Operation/Condition-Accident**: The employer did not ensure that when an employee attached a personal protective grounding cable to previously energized equipment, such as the buss bar and switchgear, a liveline tool or equivalent PPE was used in lieu of installation by hand.

This instance is confusing on the differing statements as to when and what happened. What is clear is that the grounding cable was attached and touched by Ralph Granger without him using either a live line tool or PPE. This was because he was not issued either PPE or a voltage detector so he relied on himself watching and observing the ABB technicians check for the absence of voltage.

During the interview with Ralph Granger he stated that he had touched the 4160V 3000 Amp Buss and had done so because it was "dead" or deenergized.

b) Equipment: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

The one-line diagram lists several sources of power to the bus. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

NOTE: Bus B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

- c) Location: Plant Bowen, JBR 3/4 Building, Buss B cabinets.
- d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

Probability, The sub-contractor contracted the live Buss in frame 5 and Ralph Touched the Buss without PPE

e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

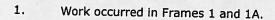
Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

<sup>\*\*</sup> Important Information\*\*



- The incident occurred in Frame 5.
- Temporary Protective Grounds were hung in Frame 7.
- During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

23. **Employer Knowledge**: The employee exposed here was a manager. He knew of his and the sub contractor exposure to the hazards, conditions and was in a position to correct the condition.

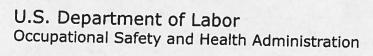
Ralph Granger the Maintenance Manager who oversaw the work of the sub contractors technicians was aware of the hazards, conditions and exposure to the hazards when working on or near the Buss B Cabinets.

24. **Comments**: The employee interviews with the ABB technicians state that they left for lunch and came back to see the grounds installed. When <sup>[b] (7)[D]</sup>tested the grounds by grabbing them they came off and he had to reinstall it. According to their employee statements Ralph said "that's the best I could do without tools"

The interview with Ralph Granger he stated that the ABB technicians installed the grounds and he tested and tightened them down.

Regardless both statements are consistent in that Ralph Granger either installed or help install the grounds without a live line tool.

25. Other Employer Information:



# **Violation Worksheet**

Print Date: 04/28/2016

			Ins	pection Number	110241
	ФФ четорайануу атараты — ч и и иштаалайынуу ашуусун түйкө <mark>—</mark> өгч Х аалы аучуулга		Opt	. Insp. Number	
Establishment Name	Georgia Power Co	mpany			
DBA Name					
Type Of Violation	Repeat - Serious	Citation Number	2	Item/Group	1/
Number Exposed	5	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(2)(iv)(B)		and here, such and the main and the contraction is always to the contraction of the contr		
Substance Codes			Photo/Video Number		
Alleged Violation Description	hanging of tempora	R 3/4 Building, Bus rocedure) which in ry protective grour pany was previous CFR 1910.268(d)( tation Number 1, It with respect to a w	s B - The employ cluded specific pods in Frame #7  ly cited for a viol 2)(iv)(B), which term Number 66.	of hazardous ene er did not develo rocedural steps n ation of this Occu was contained in	rgy; p and issue a specific ecessary for the  pational Safety and OSHA Inspection
ecommended batement Action	den entretelende (gr			•	

# Penalty

Severity	High					
Severity Justification	Death from st from Arc Flast	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast				
Probability	Greater					
Probability Justification	The equipmen contractor.	t on the high side was still ene	rgized. This was unknown to the outside			
Gravity	High	Size	0%			
Gravity based Penalty	7000.00	Good Faith	0%			
Num Times Repeated	1	History	10% increase			
Multiplier	5	Quick Fix	0%			
Calculated Penalty	38500.00	Proposed Penalty	38500.00			
Proposed Penalty			. 30300.00			

1	us	+i	Fi	 +i	_	_	
-	uэ	ш	ш	LI	o	п	-

### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

## **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due	Completed(status)	Verify Date
		Date		

## **Employee Exposure**

Exposu Instan		Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a	5	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
			Work: Personal Mobile: Fax:			
а	5	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
			worк: Personal Mobile: Fax:			
a	5	Georgia Power Company	Ralph Granger (b) (7)(D)	2.00 day	as needed	
			Home: Work: Personal Mobile: (b) (7)(D) Fax:			
a	5	Georgia Power	(b) (7)(D)	2.00 day	as needed	

		Company	Home: Work: Personal Mobile: Fax:			
а	5	Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	2.00 day	as needed	

20 Inchange Barret	_				
20. Instance Description:	A. Hazard	B. Equipment	C. Location	D. Injury/Illness	E. Measurements
					Et tilensulettiette

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building, Bus B # The tagout procedure did not specify what specific procedural steps were necessary for the hanging of temporary protective grounds.

At issue here is the fact that Georgia Power retains control of lockout/tagout on site by their own choice. As such they control all procedure and have sub contractors sign onto their written and executed procedures.

ABB, Inc. has a policy that requires that all power be removed from the cabinets that has work on going. They also have a policy that requires that temporary protective grounds be hung when work is on going on the conductors.

In this job Georgia Power didn't want to hang grounds but did after the manager Steve Creekmur stated he would have his employees walk off the site if grounds were not hung. Known to all is the fact that ABB has been on site before and requires that all sources of power be deenergized and grounds be hung on the conductors. Additionally Steve Creekmur knew the people on the Georgia Power site personally because he used to be a manager on site. It took him talking with Ralph Granger to get Georgia Power to hang the grounds.

According to the interview with the ABB technicians on site Ralph Granger then went and put on the grounds himself. However the internal Georgia Power procedure was to generate a separate TPG (Temporary Protective Ground) sign on procedure which was indicated at the top of the sign on sheet for the Georgia Power personnel.

Also at issue is Ralph Grangers refusal to hang a TPG for the ABB technicians. This contradicts the Georgia Power TPG program which in section 4.2 says that "TPG's are installed on certain electrical equipment when maintenance personnel will come in direct contact with previously energized components." The initial refusal of the manager Ralph Granger contradicts the written program.

Additionally the TPG program in section 4.2 list several types of equipment that TPG's are hung on and they include: "Switchgear bus, or motor control centers (MCC) does not require TPG's unless employees come in direct contact with the buss work.

Further down in the section it states that TPG's are at the direction and discretion of the maintenance personnel involved in the work.

After Ralph Granger installed the TPG's, the ABB technicians came back from lunch and checked the grounds. Ralph had done such a bad job of installing the grounds that when they were checked by  $\frac{(b)}{(7)(D)}$  the ground came off in his hand when he pulled on it.. Note the TPG program states that grounds should be mechanically installed, aka with a wrench and should be secured.

In summary the TPG usage should have been designated on the tagout procedure and not on the sign in sheet.

b) **Equipment**: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746) UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

- c) Location: Plant Bowen, JBR 3/4 Building.
- d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

Probability, The sub-contractor contracted the live Buss in frame 5 and Ralph Touched the Buss without PPE

- e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.
- 23. **Employer Knowledge**: The employer had coordinated, oversaw and checked the work of the two ABB technicians on site. As such they were aawre of the conditions, hazards and exposure to the hazards inside the switchgear.
- 24. Comments: Employer History:

The Georgia Power Company was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.268(d)(2)(iv)(B), which was contained in OSHA inspection number 900009, citation number 01, item number 06B and was affirmed as a final order on December 5, 2014, with respect to a workplace located at Plant Bowen, 317 Covered Bridge Rd SW, Cartersville GA 30120.

25. **Other Employer Information**: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

Frames and available fault Current

1 40.443,

1A 25.578

1B 40.443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

9 (Front-Bottom) 40.442

8 (Rear-Top) 40.442

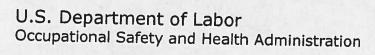
8 (Rear-Bottom) 40.442

9 (Rear-Top) 40.442

9 (Rear-Bottom) 40.442

The Clearances used are 4-15-10-26-03 and 4-15-10-26-02. Clearance 02 indicates a TPG was hung and a separate sign on sheet was attached to the clearance. Clearance 03 indicates that TPG were hung but no sign on sheet was attached to the clearance.

The company submitted TPG procedure calls for TPG sheets to be attached to all issued clearances



# **Violation Worksheet**

**Print Date**: 04/28/2016

			In	spection Number	110241
And to provide the requiremental and transfers to requirement and the symptomes.			O	pt. Insp. Number	
Establishment Name	Georgia Power Co	mpany	Andrew Control of the Andrew of Andr		
DBA Name					
Type Of Violation	Repeat - Serious	Citation Number	2	Item/Group	2/
Number Exposed	5	No. Instances	1	REC	and the state of t
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(6)(vii)				
Substance Codes			Photo/Video		
Alleged Violation Description		machine or equip		nall verify that isola	
	parts will be expose deenergized, a test a. Plant Bowen, JB authorized employe the equipment or ci Georgia Power Com Health Standard 29 Number 900009, Ci December 5, 2014, Rd SW, Cartersville	shall be performed R 3/4 Building, Bus e(s) did not verify rcuits located in the pany was previous CFR 1910.268(d)(tation Number 1, It with respect to a warm of the shall be	to ensure that is B - Prior to si the absence of e switchgear ca ly cited for a vic 6)(vii), which w	the machine or eathers are determined work the Government of the South	equipment is eenergized. eorgia Power est instrument, on pational Safety and iHA Inspection

## **Penalty**

Severity	High						
Severity Justification	Death from si from Arc Flas	eath from shock or serious injuries such as 2nd and 3rd degree burns and contusions om Arc Flash/Blast					
Probability	Greater	Greater					
Probability Justification	The equipmer contractor.	The equipment on the high side was still energized. This was unknown to the outside					
Gravity	High	Size	0%				
Gravity Gravity based Penalty	High 7000.00		0%				
		Size Good Faith History	0% 0% 10% increase				

Calculated Penalty	38500.00	Proposed Penalty	38500.00	
Proposed Penalty Justification:				

### **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	na quiam niguina asamh-lipearrann aghinn a duir ab droma ilrupraer e mallinidhealath dhi neu arta at a aig-
User-entered Abatement Due Date	06/13/2016	Date Abated	тин та койчин империту из фолбартичной продоле отпроводите и тереворущего в сели постоя посто
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:	ner en elle ett vers allen er som en aft værs til skilder er skalade henve er ve forsære		

# **MultiStep Abatement**

Type/Other Type	Days to abate	User entered	Completed(status)	Verify Date
		Abatement Due Date		

# **Employee Exposure**

Exposure Instance		Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a	5	Georgia Power Company	(b) (7)(D)	5.00 day	as needed	
			Home: Work: Personal Mobile: (b) (7)(D) (b) (7)(D) Fax:			
a	5	Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	5.00 day	as needed	
		Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	5.00 day	as needed	
	5	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	

			Home: (b) (7)(D) Work: Personal Mobile: Fax:	<mark>)</mark>		
а	5	ABB, Inc.	David Garrison (b) (7)(D)	2.00 day	as needed	
			Work: Personal Mobile: Fax:			

20. Instance Description: A. Hazard B. Equipment C. L

B. Equipment C. Location D. Injury/Illness E. Measurements

The Georgia Power personnel generated and executed the tagout (clearance) procedure. The BTO and AEO both executed the tagout

b) **Equipment**: Equipment involved:

Metai-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Buss Capacity 3500A

Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303.

NOTE: Buss B regular power supply is through Frame 3, with Frame 5 as an alternate supply source.

c) Location: Plant Bowen, JBR 3/4 Building.

d) Injury/Illness (and Justifications for Severity and Probability): Severity, Shock from Arc Flash/Blast.

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building, Bus B # - Prior to starting work the authorized employee(s) did not verify the absence of voltage on the equipment or circuits located in the switchgear cabinet for Bus B.

Probability, The sub-contractor contracted the live Buss in frame 5 and Touched the Buss without PPE

e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

One Line Diagram

The one-line diagram lists several sources or potential sources of power to the Busss. They are as follows:

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648664 @ 3,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

The Tagout (Clearance) Procedure accounted for:

Procedure 4-15-10-26-02 accounted for the following Transformer feeds to Buss B

This procedure accounted for

Frame 1, Transformer 648456 @ 3,000 Amps

Frame 1A, Transformer 648444 @ 3,000 Amps

Frame 1B, Transformer 648828 @ 2,000 Amps

Frame 3, Transformer 648236 @ 3,500 Amps

Frame 5, Transformer 648108 @ 3,500 Amps

Procedure 4-15-10-26-03 accounted for the following transformer feed to Buss B

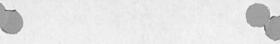
Frame 1A, Transformer 648664 @ 3,000 Amps

Not accounted for in clearance 4-15-10-26-02

Frame 3, Transformer 648664 @ 3,000 Amps which is the Normal Power to the Buss

Frame 5, Transformer 648108 @ 3,500 Amps, still powering the high side.

<sup>\*\*</sup> Important Information\*\*



- 1. Work occurred in Frames 1 and 1A.
- 2. The incident occurred in Frame 5.
- Temporary Protective Grounds were hung in Frame 7.
- During the walk down of the procedure power was still on in Frame 1A.

During the walk down the ABB employees found power still supplied to frame 1A. Obtained from 2 employees interviews on multiple days. The two ABB employees didn't know that it was still powered in Frame 5 on the high side.

23. **Employer Knowledge**: The employer's Manager Ralph Granger coordinated the work with the sub contractor technicians. This work was schedule to occur during a shutdown. As such Georgia Power was aware of the hazards, exposure and exposure to the hazards.

#### 24. Comments:

25. **Other Employer Information**: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

#### Frames and available fault Current

1 40.443,

1A 25.578

1B 40.443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

9 (Front-Bottom) 40.442

8 (Rear-Top) 40.442

8 (Rear-Bottom) 40.442

9 (Rear-Top) 40.442

9 (Rear-Bottom) 40.442

# U.S. Department of Labor Occupational Safety and Health Administration

# **Violation Worksheet**

**Print Date**: 04/28/2016

			Inst	ection Number	110241
	ter serving of this fill the first constants a second-property services and a second to begin the best constant.		Opt	. Insp. Number	
Establishment Name	Georgia Power (	Company			
DBA Name					
Type Of Violation	Other-than- Serious	Citation Number	3	Item/Group	1/
Number Exposed	6	No. Instances	5	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(2)(ii)(	C)			
Substance Codes			Photo/Video Number		
Alleged Violation Description	new machines or equipment shall a. Plant Bowen, source isolation a potentially hazard	P(d)(2)(ii)(C): After Man, or modification of a equipment are instable designed to accept JBR 3/4 Building Busht the point where a ledge of the point where a ledge of the point capable of be	a machine or equilled, energy isolated a lockout device B - The employed by the color octoor device she a electrical equip	ipment is performating devices for seconds.	med, and whenever such machines or identify energy
Recommended Abatement Action					

## Penalty

Severity	Minimal	Minimal				
Severity Justification	Death from from Arc Fla	Death from shock or serious injuries such as 2nd and 3rd degree burns and contusions from Arc Flash/Blast				
Probability	Lesser					
Probability Justification	The equipme contractor.	The equipment on the high side was still energized. This was unknown to the outside contractor.				
Gravity		Size	0%			
Gravity based Penalty	0.00	Good Faith	0%			
Num Times Repeated		History	10% increase			
Multiplier	1	Quick Fix	0%			
Calculated Penalty	0.00	Proposed Penalty	0.00			
Proposed Penalty Justification:	History incre		0.00			

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

## **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due	Completed(status)	Verify Date
		Date		

## **Employee Exposure**

Exposure Instance	No. Exposed	Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
a	6	ABB, Inc.	David Garrison (b) (7)(D)  Work: Personal Mobile: Fax:	2.00 day	as needed	
а	6	Georgia Power Company	John Edwards (b) (7)(D)  Work: Personal Mobile: Fax:	4.00 day	as needed	
a	6	Georgia Power Company	Ralph Granger  (b) (7)(D)  Home: Work: Personal Mobile: (b) (7)(D)  (b) (7)(D)  Fax:	4.00 day	as needed	
		Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	4.00 day	as needed	

а	6	Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	4.00 day	as needed	
а	6	ABB, Inc.	(b) (7)(D)	2.00 day	as needed	
			Work: Personal Mobile: Fax:			

20. Instance Description: A. Hazard B. Equipment C. Location D. Injury/Illness E. Measurements

There were control points on the equipment which had not been equipped with hardware that was capable of accepting a lockout device. Instead the DC control circuits had tags hung around the switches with a hanging tag. This point was a known hazardous energy control point and was documented in their own internal clearance/tagout procedure.

b) **Equipment**: Metal-Clad Switchgear: No. G-749961 (Listed by ABB, Inc. Lake Mary, Florida 32746)

UL Listed # E-143324.

Serial Number 1VALCS01558B01

Max Volts 4.76

Main Bus Capacity 3500A

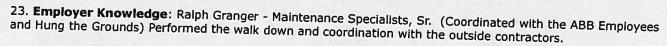
Peak withstand Current 130KA

Short-Time, Sym RMS 50KAA

The Original design date drawing indicates this was approved as installed on September 1, 2005. The materials indicate that the customer (Georgia Power) had a Purchase Order XAK2774 and 5081777 and S81303

- c) Location: Plant Bowen, JBR 3/4 Building Bus B Cabinets.
- d) Injury/Illness (and Justifications for Severity and Probability): Death or serious injury from shock or Arc Flash/Blast.
- e) Measurements: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building Bus B - The electrical cabinets manufactured and installed after in 2005-2006 had tagout locations used for equipment isolation whereas tags were placed on switches which could not accept a lockout devices and were used for of potentially hazardous energy control points.



- 24. **Comments**: The employer specified and installed the equipment in the 2005 to 2006 timeframe.
- 25. **Other Employer Information**: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

### Frames and available fault Current

1 40.443,

1A 25.578

1B 40.443

2 40.443

3 55.324 4

40.443

5 67.089

6 40.443 7 40.443

8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

9 (Front-Bottom) 40.442

8 (Rear-Top) 40.442

8 (Rear-Bottom) 40.442

9 (Rear-Top) 40.442

9 (Rear-Bottom) 40.442

# U.S. Department of Labor Occupational Safety and Health Administration

# **Violation Worksheet**

**Print Date**: 04/28/2016

			Ins	pection Number	110241
	Per sep sep state deliminaria primariamenta della di servizione del dissiplicativa dell'administrativa dell'administrativa dell'administrativa dell'administrativa dell'administrativa dell'administrativa dell'administrativa della		Ор	t. Insp. Number	
Establishment Name	Georgia Power (	Company			
DBA Name				The lay distance of the distance of the distance of the second of the se	
Type Of Violation	Other-than- Serious	Citation Number	3	Item/Group	2/
Number Exposed	3	No. Instances	1	REC	
Special Enforcement?			Employer's Relationship to Hazard		
Standard	1910.269(d)(8)(iii)				, .
Substance Codes			Photo/Video Number		
Alleged Violation Description	transfer of lockouto minimize their machine or equip  a. Plant Bowen, procedure to remprocedure numbe	O(d)(8)(iii): Procedure of the procedure of lockout or tagular or tagout device procedure of exposure to hazards of the procedure of the company in Marchael of the procedure of	otection between from the unexpease of stored er company did not controlling the controlling t	including provision off-going and or ected energizing of hergy.	n for the orderly n-coming employees, or start-up of the nnel change
Recommended	:	entropy of the second states of the second state of the second sta			

# Penalty

Severity	Minimal					
Severity Justification						
Probability	Greater					
<b>Probability Justification</b>	This equipmen	This equipment was part of the on going job to modify the Bus.				
Gravity		Size	0%			
Gravity based Penalty	1000.00	Good Faith	0%			
Num Times Repeated		History	10% increase			
Multiplier	1	Quick Fix	0%			
Calculated Penalty	1100.00	Proposed Penalty	0.00			
Proposed Penalty Justification:	No penalty att	ached to other-than-serious				

## **Abatement Details**

Days to Abate	30 Wkg Days	Abatement Status	
User-entered Abatement Due Date	06/13/2016	Date Abated	oblicane e mini- passa de de execusión e e esta 🗣 i parezar de de execusión de esta
Abatement Documentation Required?	Yes	Date Verified	
Abatement Completed Description:			

### **MultiStep Abatement**

Type/Other Type	Days to abate	User entered Abatement Due	Completed(status)	Verify Date
		Date		

#### **Employee Exposure**

Exposure Instance		Employer	Name and Address Telephone Numbers	Duration	Frequency	Proximity
а	3	Georgia Power Company	Ralph Granger (b) (7)(D)	2.00 year		
			Home: Work: Personal Mobile: (b) (7)(D) Fax:			
a	3	Georgia Power Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	2.00 year		
		Company	(b) (7)(D) Home: Work: Personal Mobile: Fax:	2.00 year		

20. Instance Description: A. Hazard B. Equipment C. Location D. Injury/Illness E. Measurements

The system had been in place whereas the company would use a "department lock" to control equipment and tag it

a) **Hazards-Operation/Condition-Accident**: JBR 3/4 Building || The company did not utilize their personnel change procedure required by 1910.269(d)(8)(iii) to remove (b) (7)(D): from controlling the department tagout/clearance for the procedure numbered and titled 4-09-10-20-02, 4160V Limestone Bus D Alternate Feeder 648444 after he left the company in May 2014.

out of service with a regular tagout/clearance red tag.

b) **Equipment**: JBR 3/4 Building, Switchgear labeled Buss B.

c) Location: Plant Bowen, JBR 3/4 Building.

- d) Injury/Illness (and Justifications for Severity and Probability):
- e) **Measurements**: Management and employee interviews, along with one line diagrams show 4160V AC, 480 V AC, 110V AC, 110 V DC.
- 23. **Employer Knowledge**: The annual review of the procedures alerted them to the fact that this one was still used and active.

#### 24. Comments:

25. **Other Employer Information**: The fault current values in the table below are the worst-case values that were used to create the arcflash labels that are on the bus. 3/4 JBR 4KV BUS B Frames Bolted Fault Current (kA)

### Frames and available fault Current

1 40.443,

1A 25.578

1B 40.443

2 40.443

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8 (Front-Top) 40.442

8 (Front-Bottom) 40.442

9 (Front-Top) 40.442

9 (Front-Bottom) 40.442

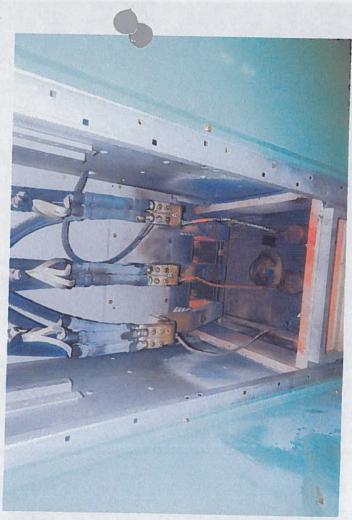
8 (Rear-Top) 40.442

8 (Rear-Bottom) 40.442

9 (Rear-Top) 40.442

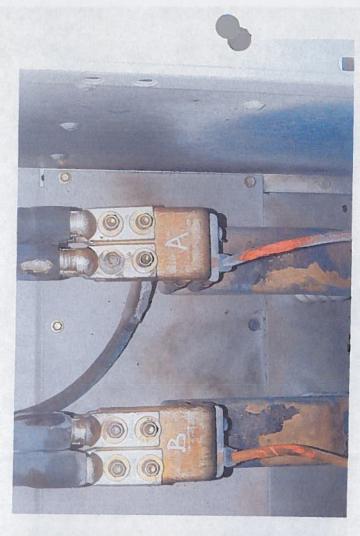
9 (Rear-Bottom) 40.442

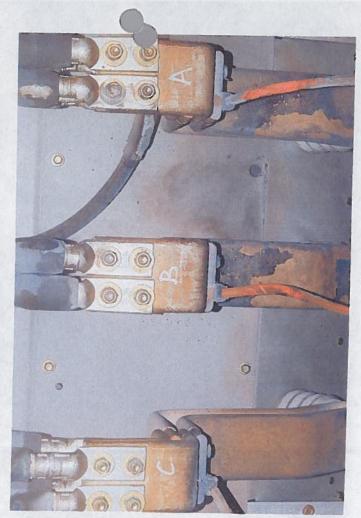


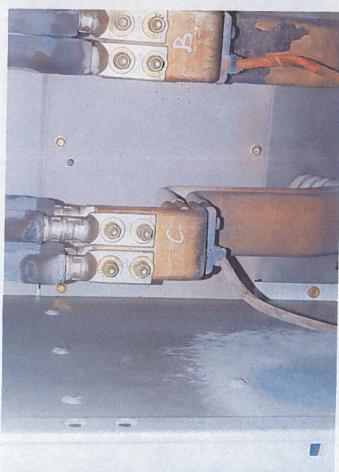
















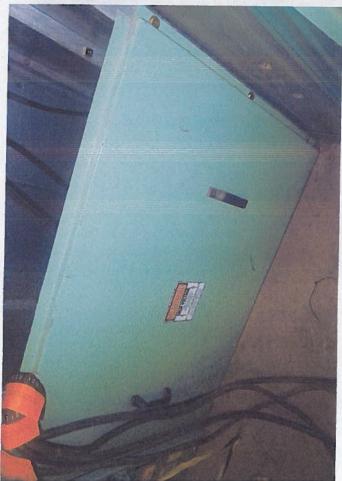


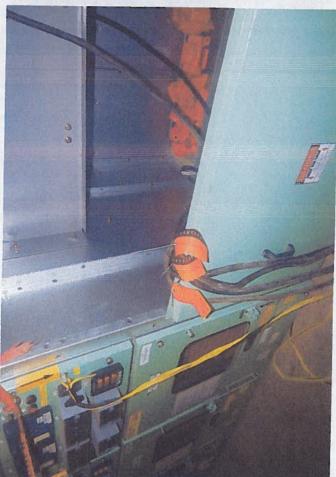










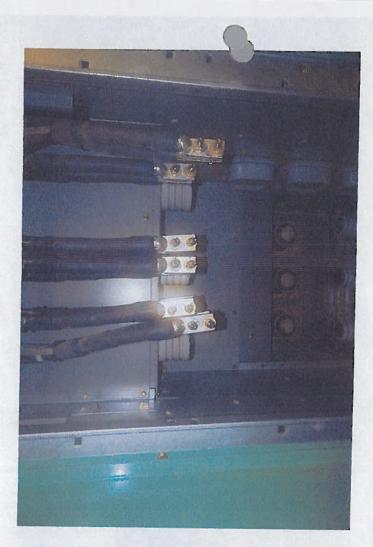




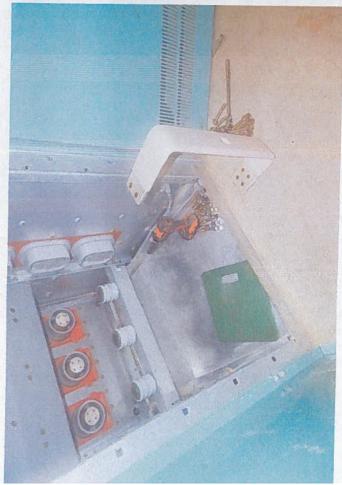


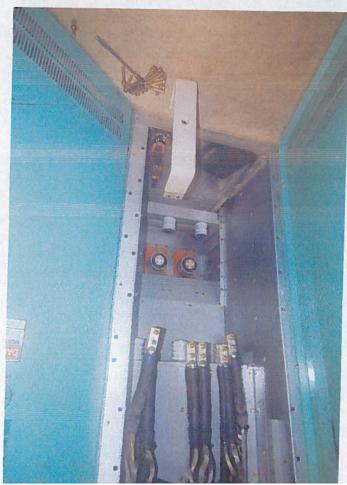








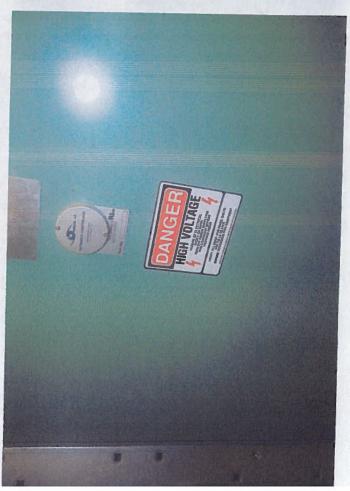


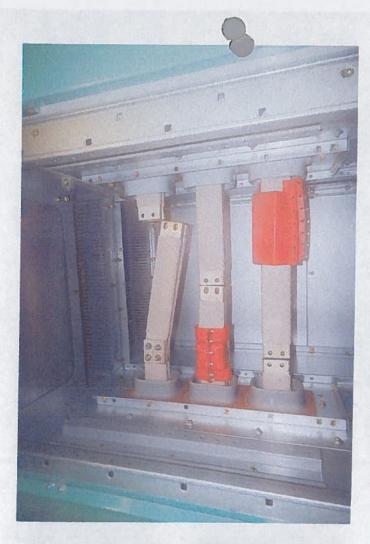


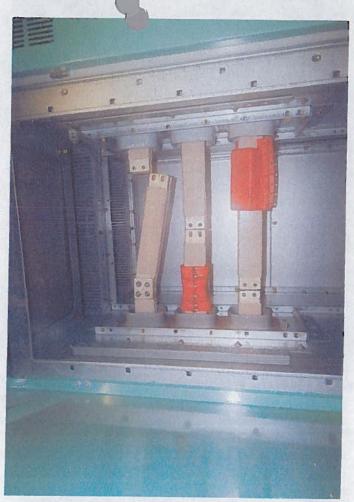






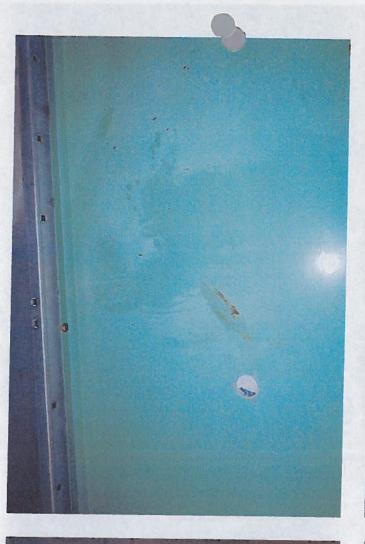
















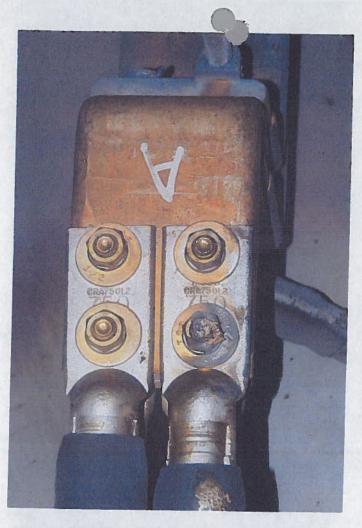




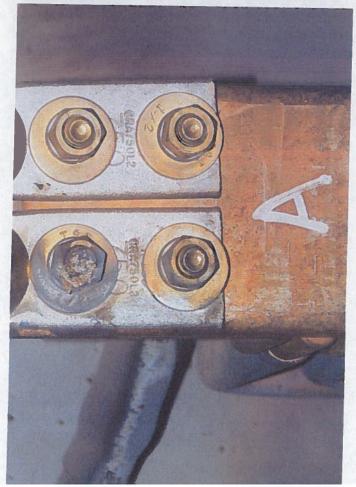




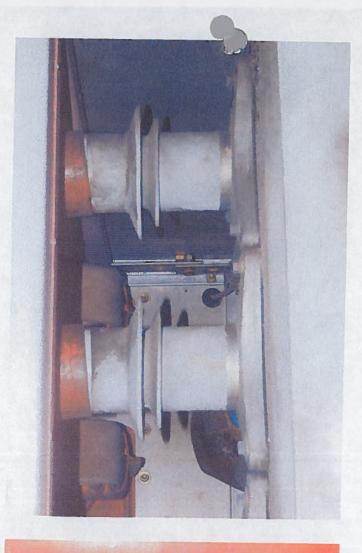


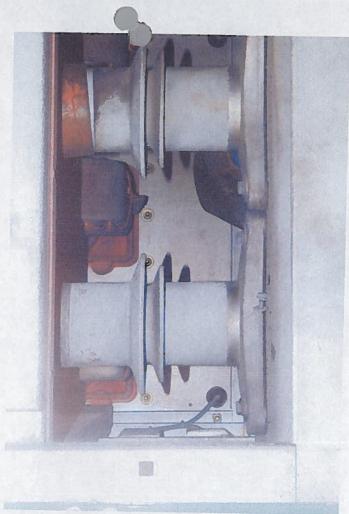
















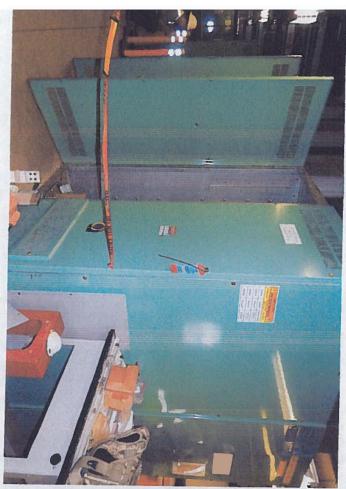


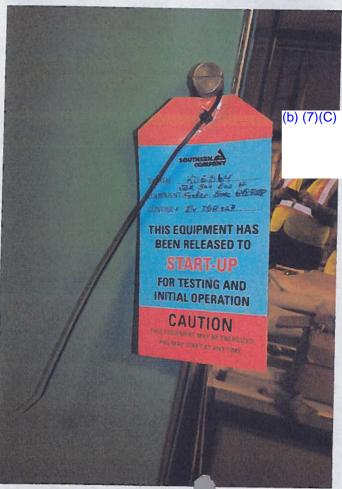


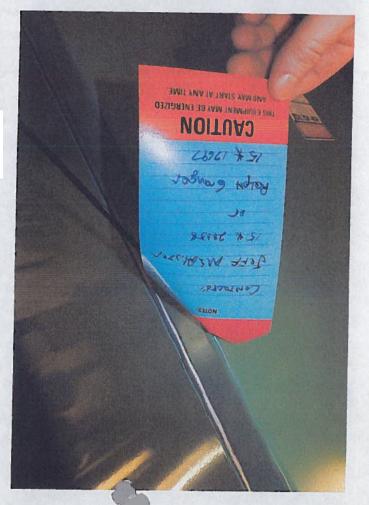


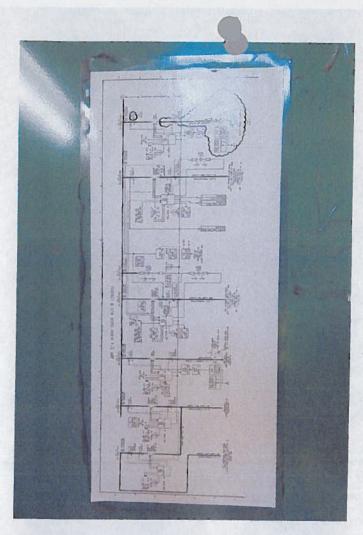


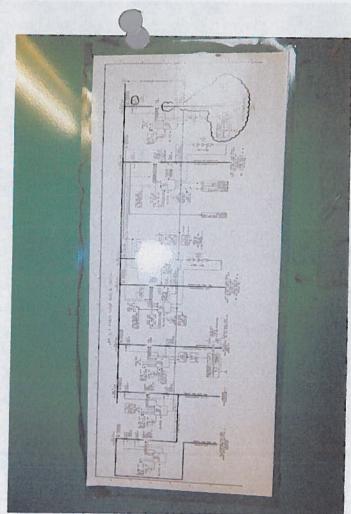




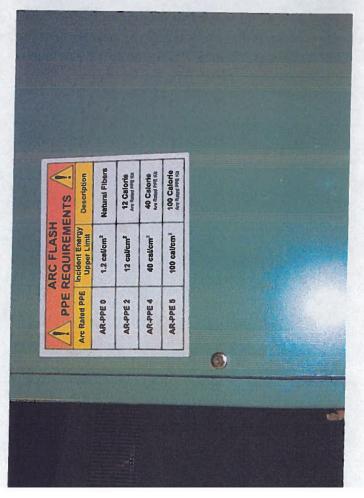


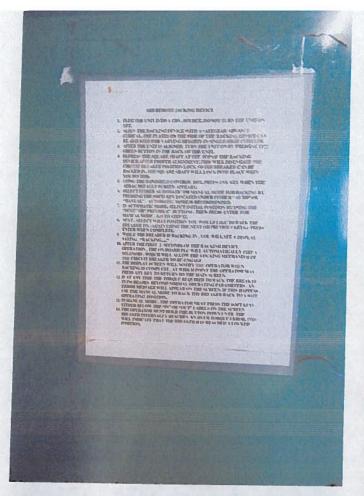










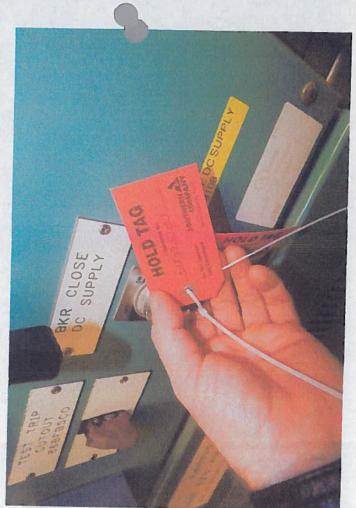














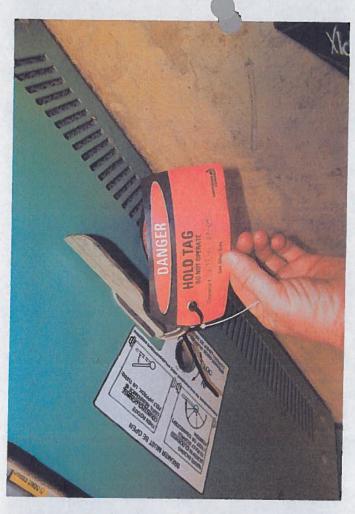
























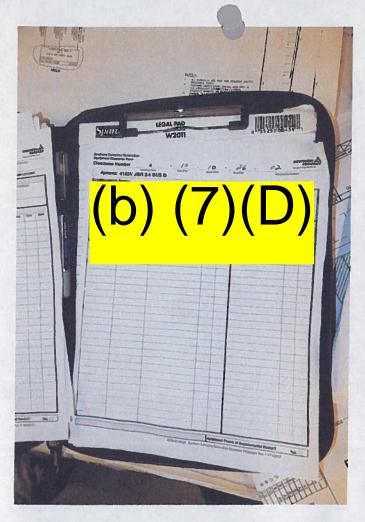


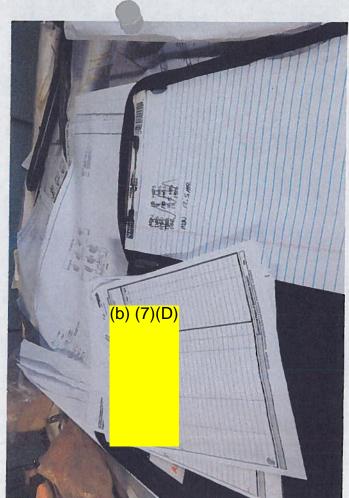




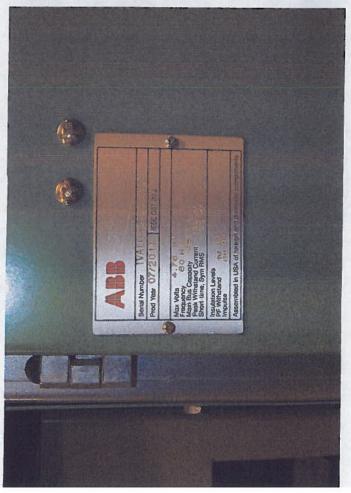




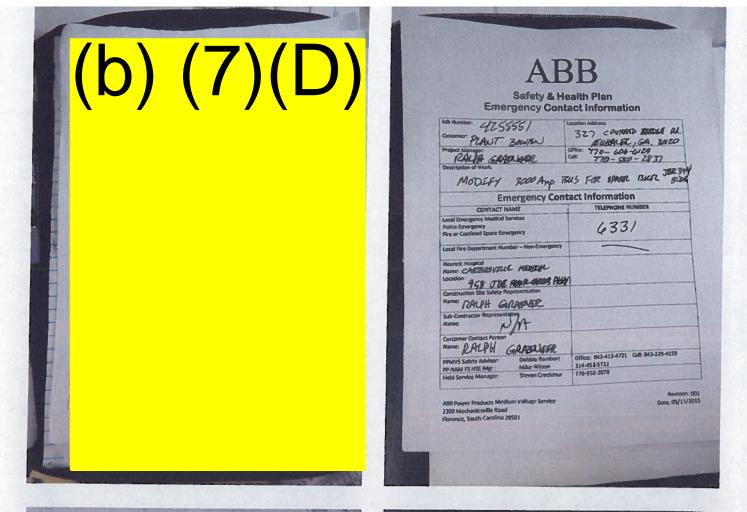


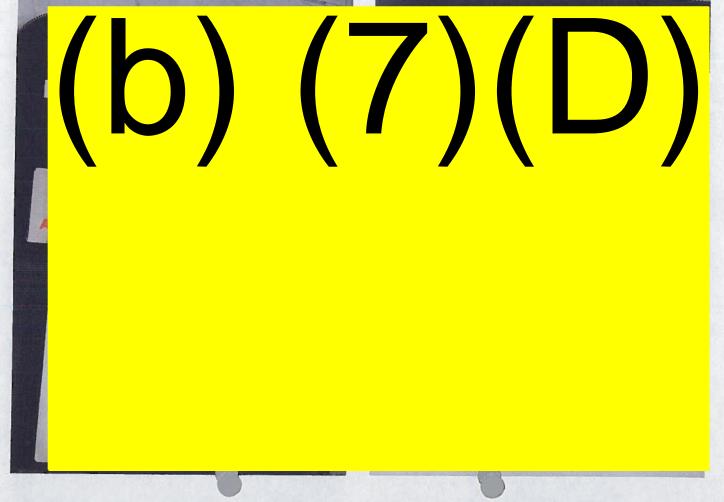






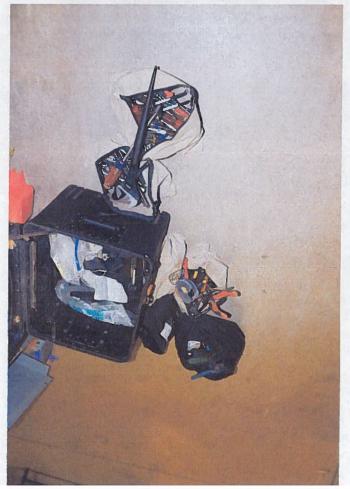
## (b) (7)(D)





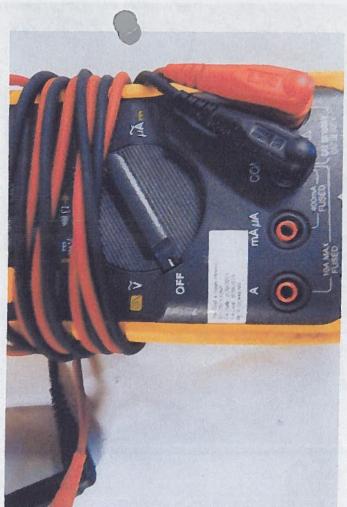






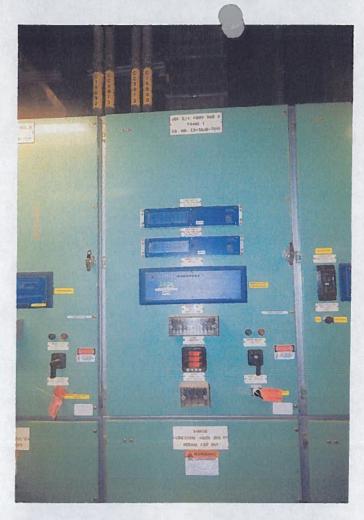


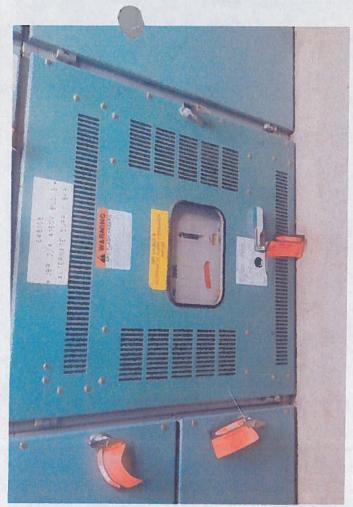








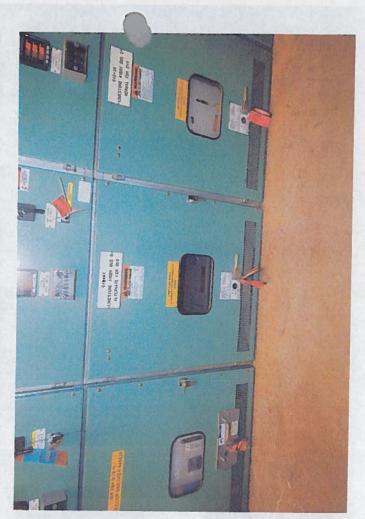




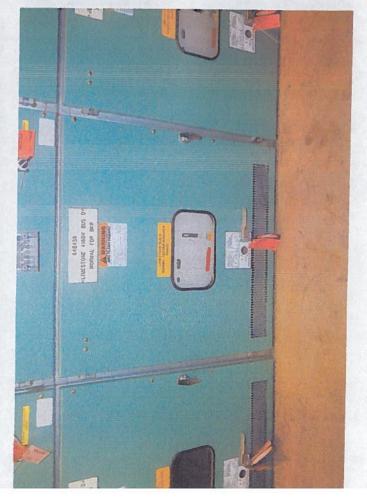




















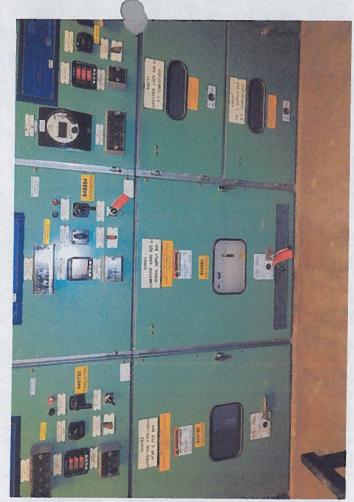




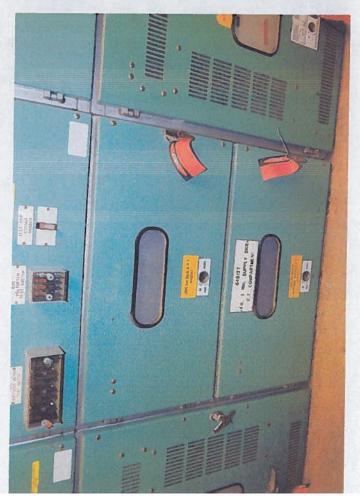








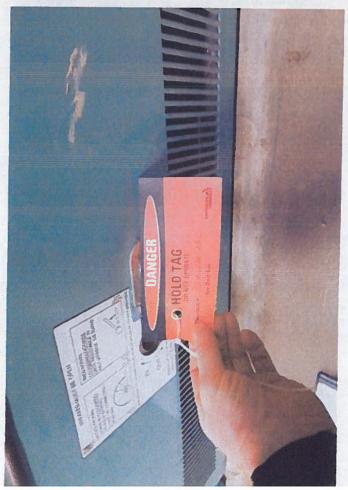








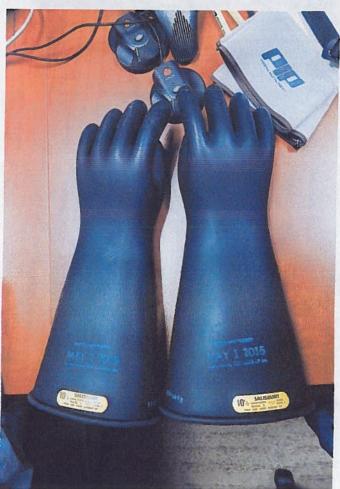
























13:30 front desh/bate

ash his Jimmy Edwards a Plant Manager Kevin Johnson Caprato Safety & Wealth Corolindor - Northern Plant Sazanne Smith Safety + 7 toth foreor Bowen / April 2015 Boenda Suhuland Conphona + Support Mar Bower 1 year Contractor ABB Folks Notified
of the uncident

Bunda Joutherland Steven Creekmun legenaler Und 4 JBR 770-910-2078 > Survibber Injection > 6 round level S Brandon Dilland Plant MER 1 pusm unit 4 Planned outage LOTO Procedure Ccordination Why live what is scape of work Log Boole Coordinate with Name of Individual Dagared (b) (7)(D) Be Coursia fower Rescued the num From the to Roly Talk with the people involved in the

front Cate;

Suspanse Smith Mark fall field Seusce 745£ ALB Steven beeckmer Myr Tech Suren ABB

Abb, INC. 2300 Mechanicsulle Road Avrence SC. 29501 14

Non Union

2 ABB Employees

2nd (b) (7)(D)

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(b) (7)(D)

Startup + Commissioning Switch Georg

(b) (7)(D)

Working in Cahicle in. 1 + 1A Modifying the Bus

4160

Softy Brefing Slam Fest 12 Noon

Causen Pfe Steel Tol Books 1+1A Cat 2 Charance Questing (b) (7)(D) of Stall weal 84 JBR Baildies Elevical for SCR / Gold Lud - Mulliple pieces GP Profession Por Rackey 6

JBR Bylom 1100 Am Cahinel Flash occured in JBR 3/4 4160 V BODB Frame 5 EQ. NO. ES & SGJB-7050 37" 45" 5" 5" (b) (7)(D) equipment near mode Chref

JBC- 3/4 4100 V BWB

Care EQ NO EST S65B-7010 3rd Calent 70/A 3 9N TVALCSOIQHBOI Priduced of 2006 ItCE C31.202 Max 4076 W 60 HZ Main Bas 3500 A mem 77 & A Shettime 50 & A PF Wishstend 19 KV Im 60 KV Customer # 5051777

Frame 7018 Has System KDE 364
Eguipment JBR 3+4 BW H
feeder Branch 648828
Control JBK 025 Controls
Jeff McHlister
15 P Lik # Ralph Granger I Line on side Not Puchum order B Brecher to be repaired Frankyleger 581327 C

with

11:55

- Supplemental Sign on Rody

10/26 - 10/28 Signed or Signed or Not of Not of

1926/15

Livits 4 15/10/26/03

Cleanance 770-550-2837

Subclearance

Kolph Grange Manntonave Specalists

Copy of Passport

## (b) (7)(D)

modely 3000 Amp Bur In Spare BADS

Has a Contact Pluke

fluke 77

## (b) (7)(D) (b) (7)(D)

Scope Modify the bus Bay France 1+1A

Georgia peruer lacko Hazandras energy

Helper (b) (7)(D)

was un enheld Zord one working on the bus (b) (7)(D) was working un 3rd. . 3rd Cabinet was open I was closed gold

Chile Ry Apsence

Checked with the valtage

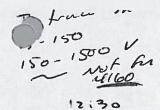
Ground's hung for Abb Techs 6205 sin Bower hung them Charge the too BUS

Electrical Engainer 7 Caba Et Test

AND SCAPA Systems

work medium Villing

ARC Glash Juaning Hard Hert Suffy Clums Shell Tal Gloves / Lathe Gloves avoiding pinch points Locker + High Voltage Wear FRS Pavedid at Say why was This of houds 4160 V Calle was hot Steiled that frame 14 was still live during walkersom of Clearance - lood 6P St. + of journey-Post low who did it.



in JBR Bulding Kenn Johnson when requested En wherview of an 61 ee in the JCR Brilding Says No of Rost Gate

CSHO Reply No @ accident locatures 
Leven ash for 30 minute heate - Given from 12:45-13:15 for internal clis cumons - also request union veg - Buch n site & 1310 -13:15 No one @ Brest ffice Cente 13:4 (b) (7)(C) 13:53 Call Stephen Washington 13:55 refused to allow Questing in the Anea 14:00 awaiting the union rep

ABB, INC AMPROBL Tic Trace 4N 99286013 C Issued 70 (b) (7)(D) Injured TIC 300 HV # LOW 30-1500 VAC 746N 30 1500- 122KVAC was located in the Company truck @ the hotel 14:35 Injection will proceed via kevin 14:37 Want written Reguest for Documento Shop Stewart (b) (7)(D)(b) (7)(D)Bus is in JBR Flechical Bldg Taygod in the Conhul Koron Both Electronic + Physical

Elichonia hold @ Conhil Livel

(b) (7)(D) FGD 3+1 Ecolor BAS H - New Been under Elemance for a while France 3 Main Syply to Bas transforms France 5 & Alternate Syple from other fram fill pur

Ave Flack fraining Mone

Trainin

> Are Placki - None

- Shock - CPR

Showed Rower Cochout training

None

Piece of paper

Showed Ralph Grange

R6

> 'did not suy could be backled

→ Joh broding
(b) (7)(D)

A = We were taking things apart Starting to mount insulating

need help with moving Grand 70/bs

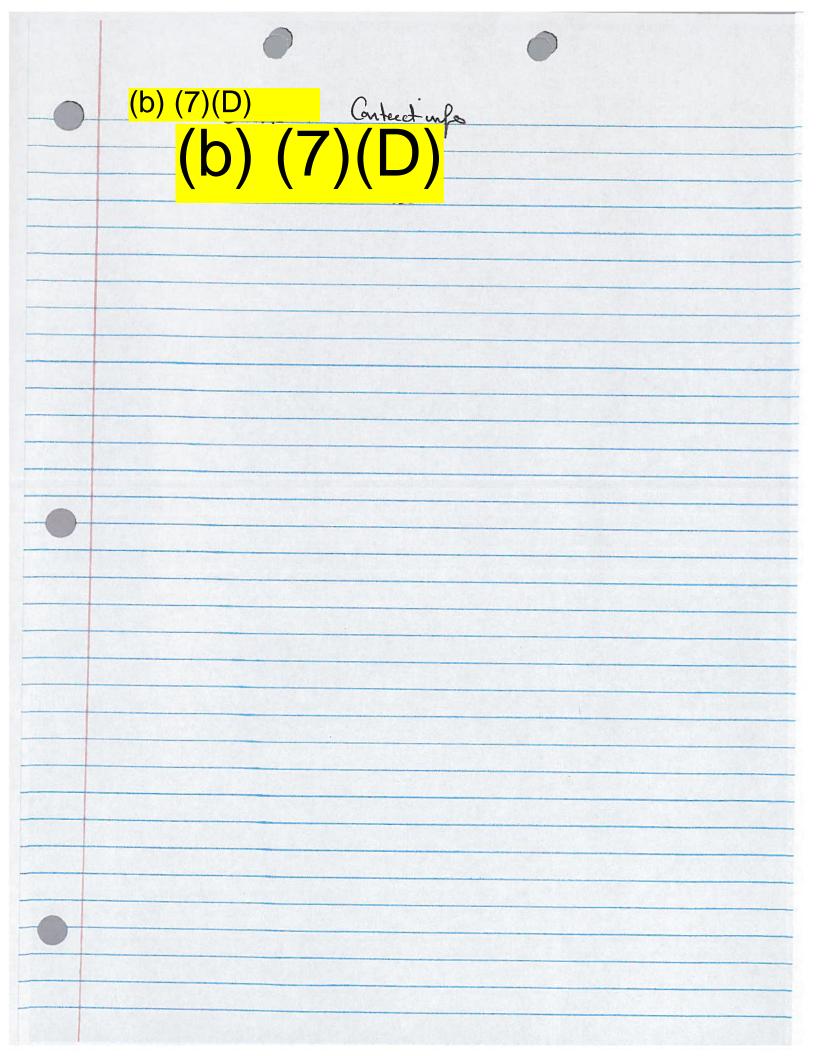
were only unstalling the BUS Ban

Equipment Had Voltage rated Cloves / Lake Cloves

(b) (7)(D) checked for the observe of Wolfage
(b) (7)(D) is from Florence SC

-> Lochout

did not sign off en the Tago Les release signed or to the sheet - first day of work



Stype

Give union servery (b) (7)(D)
Step 14

#15 Ruch + Place Tag on D. C Septly of aceptur a leach # 6 108 TRGX = # 17 Rack + Tag 108 # 18 2 Switch + Close DC 456
648056

# 19 Rach Tag Bettern Cahnut # 20 process repper Calmed Tay #21 Rack + Tag lower Cahunt the 6485552 upper Switch + Tay # 23 lower fact + Tag # 24 LOUS 298 Line trans Come Brush # 29 Rack + Tay 648298 1

# 26 DC Close Supply 6480 Tay & Switch # 28 Rock + Tag 648997 toansone Zam Moles #30 648 127 Petential transform

The up to take susuno # 1 Line cross trip to D U160V Linux up to hell the Bus - 2 Cheranes on sever # 2 Cenhorn Breaker your in SCADA System then Electronic Tay #3 Close to B 2602 - Clevance the Tay Electronically, # & open the Break 648928 Tax Elichan #7 JBR 645 825 Breaker of B Bus # T Bus B alternate Supply Bucher 3 Clearances 648108 4-15-10-26-02 19 648236 Normal Supply D Bus

# 10 648 956 Lime Sterre Fooder Breaker # 11 Confirm 444 is epen 645444 Alternate Engly 4-15-10-26-02 #12 648557 gen tran 1 - Clearance # 13 Bus Mambrouse Suttoh Bus B #14

4-15-10 26-03 Lineshne Gulden acrane 664 Line Stern Obehicul #1 2602 Derho #2 Tay Bus for Rasking the Graker # 3 a Rachis Cirhel #6 @ Liveste 618664



ABB, Inc Intaview with Sefety + Tech Scope of work Modefigery Bus in Cubicles 1 + 1st 111 2 employees -Elitrical DNon Licensed Electricions 2) ABB, Inc Policy Both Qualified Go Electrical Standards Considered analytical (3) Pour Plant Qualified ABB Policy yes Elictrical Standards demen Loted Safety Larry / Documentation will Agenda NFPA 70E LOTO > 200's training Per 600 6P ABB Policy Pelley the Policy most Strigent Sofuty - was using Except Pours procedure Signed off on ut

How would venty the absence of Voltage trained & check live dead live Their Ave Alash -Their festing Procedure -Says Rated Cal Sheet -PPE in Caheyet No Voltage

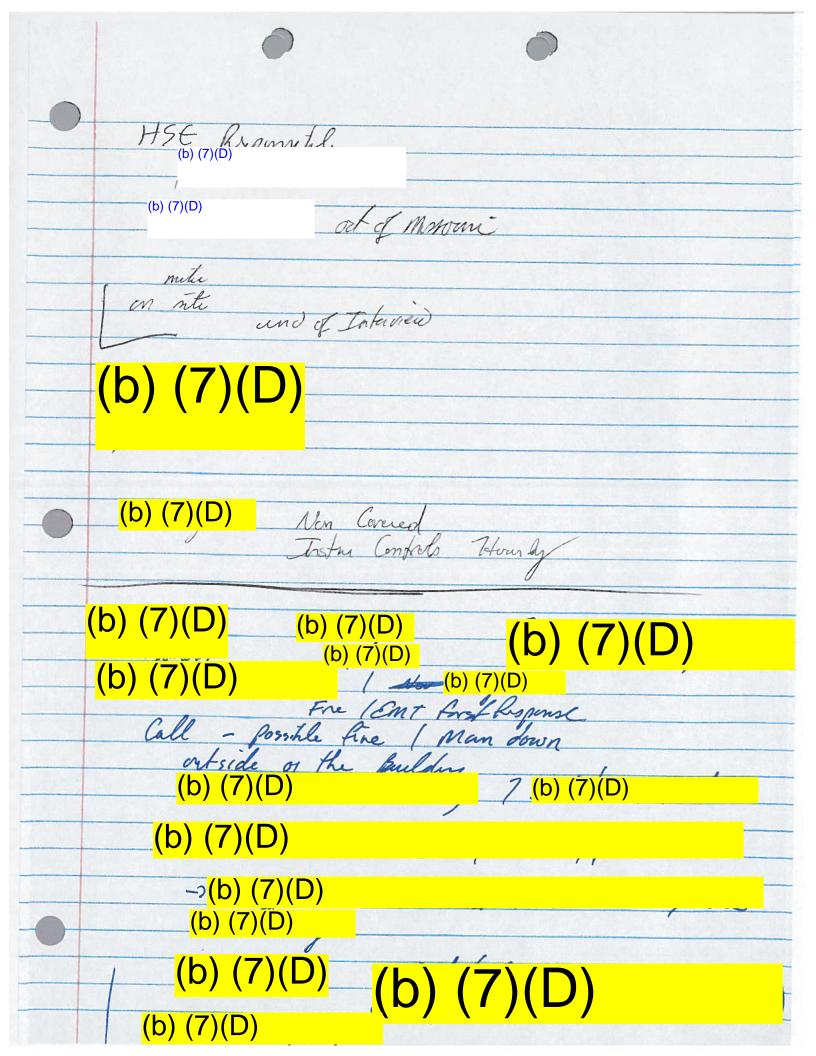
workhats, FR Clothing, Sofeth Strees, Luthe Cloves

Hat, eye projection,

Class Zeno - work Supposed to Wear Cat & When Testing did anyone? only had 1 UZ + 03 Procedence for clearce Release 2 No idea how to clear >6 will have to sign supplmental post

2 use Tic Trace, to verify only Good for AC > do a walkdown with the custome Qualified - Fin power Plants training Before or after -Cart ansner the Quistions give train, reguned by OSHA 2010 - Verify John Jone By Mike Wilson Clarroom Sat in on the Laning Withen test Witnessed Here they demonstrated Skills Test everyone has a fluke meter with them Softy Cannot know what as check fix 2 Straight across the board Shut Pouts Vest Lucesheld / Rachara don't work on live energy will provide across the board Policy Should have necessary In working on denergized equipment Co policy to verily How do you check in the Lield ABB Policy Ser Verifying the absence of Vollage PPE Requiement Sequente PPE Instruction Donk know for 4160 V Do audits in the feeld How Groups Midum / High / Trest / Generatur Service

Sply Had High & Low Voltage 7 know if they doing it wrong want some & this time College degree in electrical Engerous of Technology - we quesalizations Covad 89 Ming State U Kentucky World & years for ABB Safety foring on a yearly Banis They were what in the Clohal Bligg Work in the office Scheduler Manager of Feh Surices Medium Volfige Suitch Gear ABB 600 - 69 leV Fireld Complianty of the Job Defermine Corus she entre all 36 feechs personnel all Considered agreely Reld Lechnicans evaluate Rul Sefty Zyers No



Subjected Intervew

Frehmary (b) (7)(D) Cordinate Work / outside Contractor as Some ekchical modify 1-14 Buss difference in 1 + 14 # Frame 1 PGD environmental 1 A Serviceable Car Robine Leed limestone feed a cross the way Transformer - No 5-6 days ABB, krum ABB Training - Annually 0200 Steps TPG- once its isolated anothe / last of 0200? (b) (7)(D) (oal Equipment of ed High / Technical Electri No lenger - analytical Bas would Bust leads for tep side of Breaker

Clar Chre Contractor Seperate procedure Seperate / Part of He training would be expect / orange on the Rosker is person jeto hay the Grounds orange Sheet Sheets / Orange Clearance Jeshs isolation Points are adequate / Backind Cloves to hans Counts Jethery 2005 - Electrician / 99 Come buch to bowen -35 years lost votes Ind (b) (7)(D) Loreman 15 80'5/90'5 2 years least (b) (7)(D)Sature weekend of hallowers

Courthurs by Mes (b) (7)(D) 0200 Hows that Classroom trains Sofity adviso / fram leaders operators > Eusar Smitt womal Procedure -OSHA Standards / Sections / Anthorized se Affected Jack out the Buchers / operation Who I Electricians Journey man Y Esquate / Lists 600 Volto Subcontracky/ Allors Go by one GP browders / Evounds their choice (b) (7)(D) - directly report for you Soloty Video / discussed w officer location Where Challabochee Hopo Vustication (af5) elee / Coordinates

Mt Rezund by performing

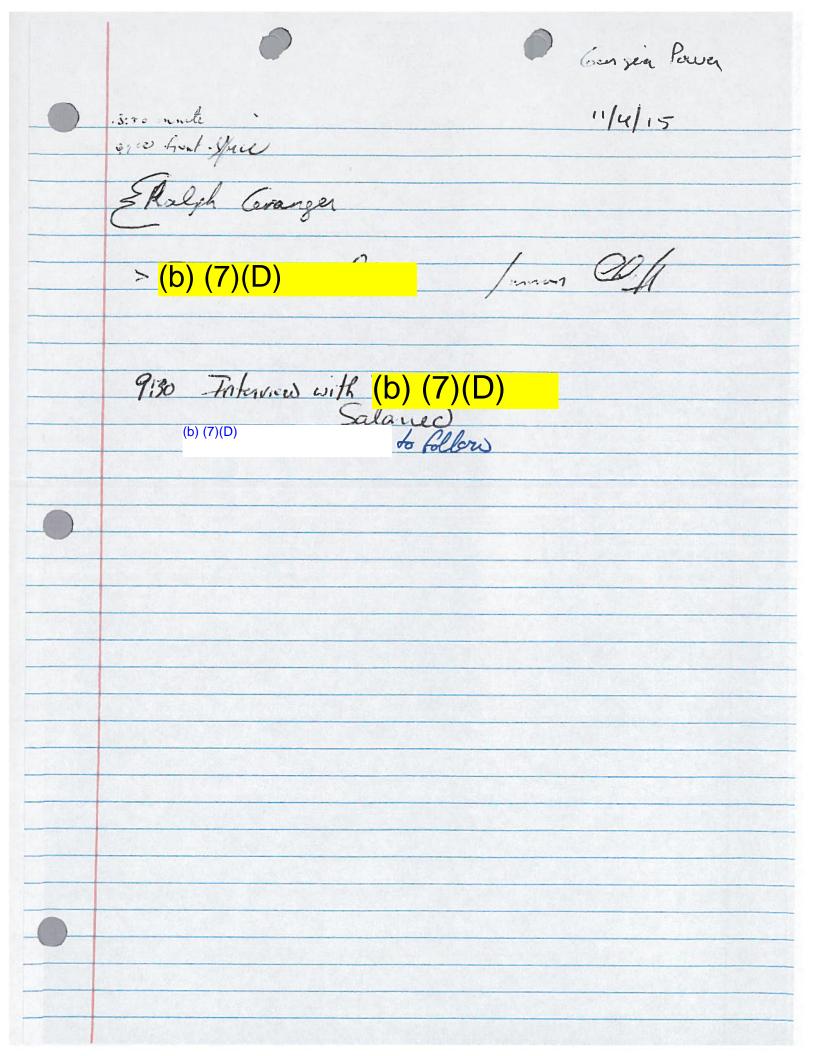
Georgea forwer / Tays Plus

No regument not written drow Prem Lining

Jennin brull Double Verification is done anything Charged most recent uncident > Spec not in his sogre of work > was frame 7 open sing of work Sign of work working on didn't see withen scope of work Never executed a Clearance/ Audit - vevu Been on an audit

Keven Johnson Terminology / Caps Annual Charana Review 1 Reviewed as legumement Initial -Buss 2 No tecident Review ABB, Inc & own pernew, Leed Back / Gaps their side PPE / Flagging Area working / Lists of things Charances or Tagont work from I outside his work han No Clea A > Grounding 2 Goonday Mechanic Procedure / Sign on as Individual
Plant Smith 0200 Procedure / Brotructor Sab Contractor Taught owo Son Co Site Specific Instructions Changes Drable Verification Steps: Clearance Aguest Form, (b) (7)(D)

G-T16 7. Deferences P -> Problems -> Sub Contractors , Charance Tays for Coveres / Pursonnell / Sub Contractors Charane og - did you leview - How often? Time Frame - When Remove Replace Someone who isn't on the sik / even works there ? Effective Program How? 5 Please describe Discipline! When where How are Procedures? How is looking at a light verification? Looks @ Procedane.



(b) (7)(D) Main Specialist Senior Salanel Kalph Corange Dukes with outside Switch Gear Breakers Coordinate all Clearances with outside Contractor Coordinate + Rach / Clearances Frames 1 + 1A Reconfigure ABB was installing the Bus Box they provided all their Bus work/ Copper Bars I Had Conversation early on Scheduled from ABB, Done a couple months Back Coordinated certifies with (b) (7)(D) Job/ Bus Clearance Rosfer in hand went our the charance Rosfer in hand with Geoffosser Walked down through there ( forces had I have

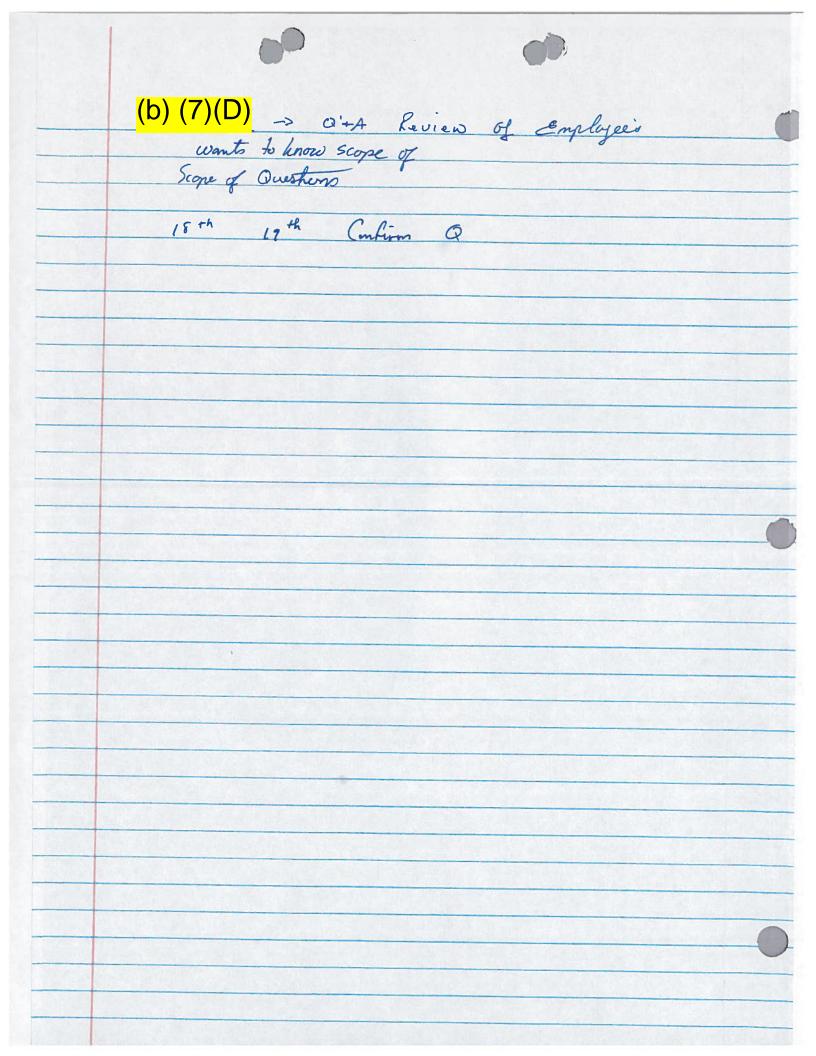
- Was 2 Clearances unvolved > Job to monitor the work last Contact with (b) (7)(D)

Tresday - chammaled / disamuntles

Geo 1A He needed a Brace / hole pattern Ceranger needed to inspect the Corer are the The incident occured 10-15 mnates later - No idea why he needed to enter Capanet 5 is The unterior of (+ 117 would look demiliar after completion (b) (7)(D)

(b) (7)(D) (b) (7)(D) - steward Clearance - (b) (7)(D) pats Cleanance Request (b) (7)(D) Reviews 1 line for power somas Cinerate Clearances Then walked down 2 leaple an execution (b) (7)(D) also executed Team effect to put tap on (b) (7)(D) Ato Rach Breakus > Verification - Not an gurator reg - electrician DCS has & Voltage Procedure is for work occurring
The of worken to verify absence of voltage Ded not talk with ABB deal with requisin (b) (7)(D) signs on the losser Supplamental is tohen by (b) (7)(D)

12/17/2015 Meet



Document Request Copy of Charances a 3) Copy of Roster / Sapp 2
4) ene line an Bas & JCR
5) Copy of Confract plus Safety Systement
a) Copy of training d'are an April employeés
Warn of John Louis X 2 Can of Anolite done & Zypan 300 292 1) Copy of work ader Ser ADS

B) training Supplement for

18) Policy for dubing for absence of vallage / Bas & pap

11) What fault Count on (Equip designed to ) what trap towners 1) Safty frogram 2) PPE Program 3) PPG Policy of issuance to employees 4) Lockout Roster - Supliment for GP 5) Traming lecords - Complete Copy of discipling policy / any warmy given part ? 3) Copy of Centrait MA Supe of Work

(b) (7)(D) Managers well say word Sign/ Budget - Reserve the Swam unterviews Talk with (b) (7)(D) mutually agreeable date Call her Scheduled whose > Scheduling Court Reporter Differently last Inspection